

Tuesday, June 15, 2010 10:46:23 AM

Position_Control_C600_Ethernet_EN_C0_07

Position BB: Report w/Screens

Simple Position BB

TAG REPORT

External Tags

Tag Name	Data Type	Address	Controller	Description
STS_FAULT_CODE	16 bit Integer	B245:9	PLC-1	Fault Code
STS_REF_SPEED	16 bit Integer	B245:10	PLC-1	Commanded Speed
STS_SPEED_FDBK	16 bit Integer	B245:11	PLC-1	Speed Feedback
STS_OUTPT_CURRENT	16 bit Integer	B245:12	PLC-1	Output current
STS_OUTPT_VOLTAG	16 bit Integer	B245:13	PLC-1	DC Bus Voltage
STS_DCBUS_VOLTAG	16 bit Integer	B245:14	PLC-1	Output Voltage
STS_DRVSTS_READY	Boolean	B245/128	PLC-1	Ready
STS_DRVSTS_ACTIV	Boolean	B245/129	PLC-1	Active
STS_DRVSTS_CMDFW	Boolean	B245/130	PLC-1	Commanded Forward
STS_DRVSTS_ROTDIR	Boolean	B245/131	PLC-1	Rotating Forward
STS_DRVSTS_ACCEL	Boolean	B245/132	PLC-1	Acceleration
STS_DRVSTS_DECEL	Boolean	B245/133	PLC-1	Deceleration
STS_DRVSTS_ALARM	Boolean	B245/134	PLC-1	Alarm
STS_DRVSTS_FAULT	Boolean	B245/135	PLC-1	Faulted
STS_DRVSTS_ATREF	Boolean	B245/136	PLC-1	At Reference
STS_DRVSTS_REFCC	Boolean	B245/137	PLC-1	Reference Controlled by Comms
STS_DRVSTS_CMDCC	Boolean	B245/138	PLC-1	Operation Cntrl by Comms
STS_DRVSTS_PARLK	Boolean	B245/139	PLC-1	Paramreters have been locked
STS_DRVSTS_INP1	Boolean	B245/140	PLC-1	Digital Input 1 Status
STS_DRVSTS_INP2	Boolean	B245/141	PLC-1	Digital Input 2 Status
STS_DRVSTS_INP3	Boolean	B245/142	PLC-1	Digital Input 3 Status
STS_DRVSTS_INP4	Boolean	B245/143	PLC-1	Digital Input 4 Status
CMD_OPER_SPD_REF_F	Real	F244:0	PLC-1	Speed Reference
CMD_SCRN_MODE	Boolean	B246/16	PLC-1	Screen Mode Cntrl
CMD_OPER_CMD_STOP	Boolean	B246/32	PLC-1	Operator Stop
CMD_OPER_CMD_START	Boolean	B246/33	PLC-1	Operator Start
CMD_OPER_CMD_JOG	Boolean	B246/34	PLC-1	Operator Jog
CMD_OPER_CMD_CLRFR	Boolean	B246/35	PLC-1	Operator Clear Fault
CMD_OPER_CMD_FWD	Boolean	B246/36	PLC-1	Operator Forward
CMD_OPER_CMD_REV	Boolean	B246/37	PLC-1	Operator Reverse
CMD_OPER_CMD_SPDR	16 bit Integer	B246:3	PLC-1	Operator Speed Command
STS_DRV_DESCRIPTN_ST	String	ST242:0	PLC-1	Drive Desription

STS_REF_SPEED_F	Real	F244:1	PLC-1	Commanded Speed
STS_SPEED_FDBCK_F	Real	F244:2	PLC-1	Speed Feedback
STS_OUTPT_CURRENT_F	Real	F244:3	PLC-1	Output Current
STS_OUTPT_VOLTAG_F	Real	F244:4	PLC-1	Output Voltage
STS_SCRN_DRV_RESP	Boolean	B245/67	PLC-1	Lost Communication to Device
CMD_DRV_NUMBER	16 bit Integer	B246:0	PLC-1	Drive Number Data to Display
CMD_SCRN	16 bit Integer	B246:1	PLC-1	Current Screen
CMD_OPER_CMD	16 bit Integer	B246:2	PLC-1	Operator Command Word
CMD_OPER_CMD_LGC1	Boolean	B246/38	PLC-1	Operator Logic In 1
CMD_OPER_CMD_LGC2	Boolean	B246/39	PLC-1	Operator Logic In 2
CMD_OPER_CMD_STP0	Boolean	B246/40	PLC-1	Operator Step#0-7 Bit 0
CMD_OPER_CMD_STP1	Boolean	B246/41	PLC-1	Operator Step#0-7 Bit 1
CMD_OPER_CMD_STP2	Boolean	B246/42	PLC-1	Operator Step#0-7 Bit 2
CMD_OPER_CMD_HOME	Boolean	B246/43	PLC-1	Operator Find Home
CMD_OPER_CMD_HOLD	Boolean	B246/44	PLC-1	Operator Hold Step
CMD_OPER_CMD_PRDF	Boolean	B246/45	PLC-1	Operator Pos Redefine
CMD_OPER_CMD_SYNC	Boolean	B246/46	PLC-1	Operator Sync Enable
CMD_OPER_CMD_TRAV	Boolean	B246/47	PLC-1	Operator Traverse Disable
CMD_OPER_SPD_SRC	16 bit Integer	B246:4	PLC-1	Operator Speed Source (5=network) (9=positioning)
STS_DRV_NUMBER	16 bit Integer	B245:0	PLC-1	Drive # Data to Display
STS_SPEED_DIVISR	16 bit Integer	B245:1	PLC-1	Speed Display Divisor
STS_CURRENT_DIVISR	16 bit Integer	B245:2	PLC-1	Current Display Divisor
STS_VOLTAG_DIVISR	16 bit Integer	B245:3	PLC-1	Voltage Display Divisor
STS_SCRN	16 bit Integer	B245:4	PLC-1	Present Screen
STS_SCRN_MODE	Boolean	B245/80	PLC-1	Screen Mode Oper(=1) Prog(=0)
STS_SCRN_PERMSSV	Boolean	B245/81	PLC-1	Operator Mode Permissive (=0)
STS_DRV_TYPE	16 bit Integer	B245:7	PLC-1	PF4 Class Drive Type 416386
STS_DRVSTS	16 bit Integer	B245:8	PLC-1	Logic Status 48449
STS_DRVSTS_TRAVPOS	Boolean	B245/102	PLC-1	Travel Position (=1 FWD, 0=Rev) 48449.6
STS_DRVSTS_ATPOS	Boolean	B245/105	PLC-1	At Position (=1) 48449.9
STS_DRVSTS_ATHOME	Boolean	B245/106	PLC-1	At Home (=1) 48449.10
STS_DRVSTS_HOMED	Boolean	B245/107	PLC-1	Drive Homed (=1) 48449.11
STS_DRVSTS_SNCHLD	Boolean	B245/108	PLC-1	Sync Hold (=1) 48449.12
STS_DRVSTS_SNCRMP	Boolean	B245/109	PLC-1	Sync Ramp (=1) 48449.13
STS_DRVSTS_TRAVON	Boolean	B245/110	PLC-1	Traverse On (=1) 48449.14
STS_DRVSTS_TRAVDE	Boolean	B245/111	PLC-1	Traverse Decel (=1) 48449.15
STS_PARM_POS_STEP	16 bit Integer	B245:16	PLC-1	b028 Step # of Position operation 40029
STS_PARM_SPD_SRC	16 bit Integer	B245:17	PLC-1	Drv #1 P038 Speed Source (5=network) (9=position) 40039
STS_NODESTS	16 bit Integer	B245:6	PLC-1	-

STS_NODESTS_ENABLED	Boolean	B245/96	PLC-1	-
STS_NODESTS_RSPNDING	Boolean	B245/97	PLC-1	-
STS_NODESTS_READY	Boolean	B245/98	PLC-1	-
STS_NODESTS_RUNNING	Boolean	B245/99	PLC-1	-
STS_NODESTS_FAULTED	Boolean	B245/100	PLC-1	-
STS_POSSTS_	16 bit Integer	B245:15	PLC-1	-
STS_POSSTS_READY	Boolean	B245/240	PLC-1	-
STS_POSSTS_ACTIV	Boolean	B245/241	PLC-1	-
STS_POSSTS_CMDDIR	Boolean	B245/242	PLC-1	-
STS_POSSTS_ROTDIR	Boolean	B245/243	PLC-1	-
STS_POSSTS_ACCEL	Boolean	B245/244	PLC-1	-
STS_POSSTS_DECEL	Boolean	B245/245	PLC-1	-
STS_POSSTS_TRAVPOS	Boolean	B245/246	PLC-1	-
STS_POSSTS_FAULT	Boolean	B245/247	PLC-1	-
STS_POSSTS_ATREF	Boolean	B245/248	PLC-1	-
STS_POSSTS_ATPOS	Boolean	B245/249	PLC-1	-
STS_POSSTS_ATHOME	Boolean	B245/250	PLC-1	-
STS_POSSTS_HOMED	Boolean	B245/251	PLC-1	-
STS_POSSTS_SNCHLD	Boolean	B245/252	PLC-1	-
STS_POSSTS_RMP	Boolean	B245/253	PLC-1	-
STS_POSSTS_TRAVON	Boolean	B245/254	PLC-1	-
STS_POSSTS_TRAVDE	Boolean	B245/255	PLC-1	-
1_STS_NODE_STS	16 bit Integer	B239:1	PLC-1	-
2_STS_NODE_STS	16 bit Integer	B239:2	PLC-1	-
3_STS_NODE_STS	16 bit Integer	B239:3	PLC-1	-
4_STS_NODE_STS	16 bit Integer	B239:4	PLC-1	-
5_STS_NODE_STS	16 bit Integer	B239:5	PLC-1	-
6_STS_NODE_STS	16 bit Integer	B239:6	PLC-1	-
7_STS_NODE_STS	16 bit Integer	B239:7	PLC-1	-
8_STS_NODE_STS	16 bit Integer	B239:8	PLC-1	-
9_STS_NODE_STS	16 bit Integer	B239:9	PLC-1	-
10_STS_NODE_STS	16 bit Integer	B239:10	PLC-1	-
11_STS_NODE_STS	16 bit Integer	B239:11	PLC-1	-
12_STS_NODE_STS	16 bit Integer	B239:12	PLC-1	-
13_STS_NODE_STS	16 bit Integer	B239:13	PLC-1	-
14_STS_NODE_STS	16 bit Integer	B239:14	PLC-1	-
15_STS_NODE_STS	16 bit Integer	B239:15	PLC-1	-
16_STS_NODE_STS	16 bit Integer	B239:16	PLC-1	-
1_CMD_NODE_ENABLE	Boolean	B240/1	PLC-1	-

2_CMD_NODE_ENABLE	Boolean	B240/2	PLC-1	-
3_CMD_NODE_ENABLE	Boolean	B240/3	PLC-1	-
4_CMD_NODE_ENABLE	Boolean	B240/4	PLC-1	-
5_CMD_NODE_ENABLE	Boolean	B240/5	PLC-1	-
6_CMD_NODE_ENABLE	Boolean	B240/6	PLC-1	-
7_CMD_NODE_ENABLE	Boolean	B240/7	PLC-1	-
8_CMD_NODE_ENABLE	Boolean	B240/8	PLC-1	-
9_CMD_NODE_ENABLE	Boolean	B240/9	PLC-1	-
10_CMD_NODE_ENABLE	Boolean	B240/10	PLC-1	-
11_CMD_NODE_ENABLE	Boolean	B240/11	PLC-1	-
12_CMD_NODE_ENABLE	Boolean	B240/12	PLC-1	-
13_CMD_NODE_ENABLE	Boolean	B240/13	PLC-1	-
14_CMD_NODE_ENABLE	Boolean	B240/14	PLC-1	-
15_CMD_NODE_ENABLE	Boolean	B240/15	PLC-1	-
16_CMD_NODE_ENABLE	Boolean	B240/16	PLC-1	-
1_STS_NODE_ENABLED	Boolean	B239/16	PLC-1	-
2_STS_NODE_ENABLED	Boolean	B239/32	PLC-1	-
3_STS_NODE_ENABLED	Boolean	B239/48	PLC-1	-
4_STS_NODE_ENABLED	Boolean	B239/64	PLC-1	-
5_STS_NODE_ENABLED	Boolean	B239/80	PLC-1	-
6_STS_NODE_ENABLED	Boolean	B239/96	PLC-1	-
1_STS_NODE_MODE	Boolean	B239/21	PLC-1	-
2_STS_NODE_MODE	Boolean	B239/37	PLC-1	-
3_STS_NODE_MODE	Boolean	B239/53	PLC-1	-
4_STS_NODE_MODE	Boolean	B239/69	PLC-1	-
5_STS_NODE_MODE	Boolean	B239/85	PLC-1	-
6_STS_NODE_MODE	Boolean	B239/101	PLC-1	-
STS_SCRN_OPER	Boolean	B245/80	PLC-1	-
STS_SCRN_PROG	Boolean	B245/81	PLC-1	-
STS_SCRN_VEL	Boolean	B245/82	PLC-1	-
STS_SCRN_POS	Boolean	B245/83	PLC-1	-
STS_SCRN_OPER_FLT	Boolean	B245/84	PLC-1	-
STS_SCRN_OPER_VEL	Boolean	B245/85	PLC-1	-
STS_SCRN_OPER_POS	Boolean	B245/86	PLC-1	-
STS_SCRN_OPER_STOPPD	Boolean	B245/87	PLC-1	-
CMD_CURRNT_SCRN_NMBR	16 bit Integer	B240:4	PLC-1	-
STS_SCRN_PROG_VEL	Boolean	B245/88	PLC-1	-

No Memory Tags

Global Tags

Source Tag	System Tag	Destination Tag	Access Type
-	Current User	-	Read
-	Idle Timeout	-	Read/Write
-	Clear All Alarms Status	-	Read
-	Clear All Alarms	-	Write
-	Acknowledge All Alarms	-	Write
-	System Clock - Year	-	Read/Write
-	System Clock - Month	-	Read/Write
-	System Clock - Day	-	Read/Write
-	System Clock - Hour	-	Read/Write
-	System Clock - Minute	-	Read/Write
-	System Clock - Second	-	Read/Write
-	Screen Saver Control	-	Write
-	RAM Size	-	Read
-	Free Storage Memory	-	Read
-	Free Application Memory	-	Read
-	Short Date	-	Read
-	Long Date	-	Read
-	Current Screen Number	CMD_CURRNT_SCRN_NMBR	Read/Write
-	Language	-	Read/Write

SCREEN REPORT

Screen List Report

Name	Number	Description	Rights
Diagnostics	1001	-	-
Alarm Banner	1002	-	-
Axis_6	6	-	-
Fault_Descriptions	32	-	-
Network_Overview	31	-	-
Axis_1	1	-	-
Axis_2	2	-	-
Axis_3	3	-	-
Axis_4	4	-	-
Axis_5	5	-	-

Screen Shots

Diagnostics





Alarm Banner

Ack

Clear

Close

Axis_6

Axis #6

X

Fault_Descriptions

Fault Type, Description & Action

X

Network_Overview

Network Overview

X

Disabled #1	Axis # 1	Velocity
Disabled #2	Axis # 2	Velocity
Disabled #3	Axis # 3	Velocity
Disabled #4	Axis # 4	Velocity
Disabled #5	Axis # 5	Velocity
Disabled #6	Axis # 6	Velocity

Axis_1

Axis #1

X

Lost Communications to Device

Clear Fault

Pos Step # .00

At Position ☐ Current

At Home ☐ .00

Homed ☐ Voltage

Ready ☐

Active ☐

Reverse ☐ PLC Ref

At Ref ☐ .00

Hz Actual

HOLD

Pos Redefine

HOME

Lgc1 Disabled

Lgc2 Disabled

Velocity

Forward

Reverse

Jog

Start

Stop

Program

Axis_2

Axis #2

X

Axis_3

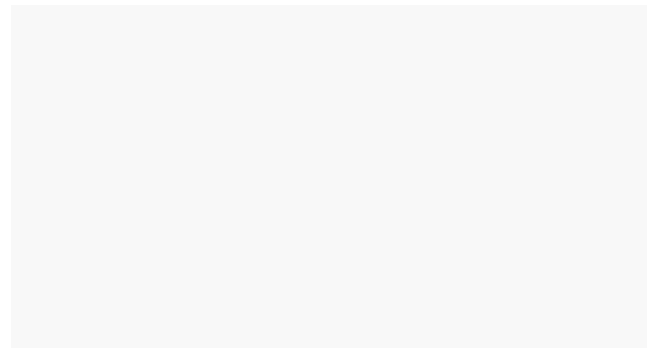
Axis #3

X

Axis_4

Axis #4

X



Axis_5



Screen Summary Report

Screen: Diagnostics Screen Color: #F8F800							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
Text_1	-	-	(19,6)	(240,37)	N/A	N/A	N/A
Image_1	-	-	(3,4)	(5,5)	N/A	N/A	N/A
OK_Btn	-	-	(272,11)	(37,27)	True	False	F4

Screen: Alarm Banner Screen Color: #F80000							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
Text_2	-	-	(6,4)	(308,15)	N/A	N/A	N/A
Ack	-	-	(188,25)	(38,22)	True	False	F1
Clear	-	-	(233,25)	(38,22)	True	False	F2
Close	-	-	(278,25)	(38,22)	True	False	F3

Screen: Axis_6 Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
DefaultName_95	Visibility Tag	STS_SCRN_PROG	(288,0)	(32,32)	True	False	-
Text_321	-	-	(32,4)	(254,26)	N/A	N/A	N/A

Screen: Fault_Descriptions Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
MultiStateIndicator_101	Visibility Tag	STS_FAULT_CODE	(7,44)	(308,191)	N/A	N/A	N/A
	Read Tag	STS_FAULT_CODE					
Text_169	-	-	(1,1)	(284,30)	N/A	N/A	N/A
DefaultName_96	Visibility Tag	STS_SCRN_PROG	(288,0)	(32,32)	True	False	-

Screen: Network_Overview Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
MultiStateIndicator_47	Read Tag	1_STS_NODE_STS	(0,38)	(88,32)	N/A	N/A	N/A
MultiStateIndicator_121	Read Tag	2_STS_NODE_STS	(0,72)	(88,32)	N/A	N/A	N/A
PushButton_40	Write Tag	2_CMD_NODE_ENABLE	(3,75)	(82,26)	True	False	-
PushButton_38	Write Tag	1_CMD_NODE_ENABLE	(4,41)	(82,26)	True	False	-
DefaultName_9	Visibility Tag	1_STS_NODE_ENABLED	(119,38)	(80,32)	True	False	-
MultiStateIndicator_125	Read Tag	6_STS_NODE_STS	(0,208)	(88,32)	N/A	N/A	N/A
PushButton_48	Write Tag	6_CMD_NODE_ENABLE	(3,211)	(82,26)	True	False	-
MultiStateIndicator_124	Read Tag	5_STS_NODE_STS	(0,174)	(88,32)	N/A	N/A	N/A
MultiStateIndicator_123	Read Tag	4_STS_NODE_STS	(0,140)	(88,32)	N/A	N/A	N/A
MultiStateIndicator_122	Read Tag	3_STS_NODE_STS	(0,106)	(88,32)	N/A	N/A	N/A
PushButton_46	Write Tag	5_CMD_NODE_ENABLE	(3,177)	(82,26)	True	False	-
PushButton_44	Write Tag	4_CMD_NODE_ENABLE	(3,143)	(82,26)	True	False	-
PushButton_42	Write Tag	3_CMD_NODE_ENABLE	(3,109)	(82,26)	True	False	-
Text_27	-	-	(17,4)	(267,26)	N/A	N/A	N/A
DefaultName_10	-	-	(288,0)	(32,32)	True	False	-
DefaultName_12	Visibility Tag	2_STS_NODE_ENABLED	(119,72)	(80,32)	True	False	-
DefaultName_14	Visibility Tag	3_STS_NODE_ENABLED	(119,106)	(80,32)	True	False	-
DefaultName_16	Visibility Tag	4_STS_NODE_ENABLED	(119,140)	(80,32)	True	False	-
DefaultName_18	Visibility Tag	5_STS_NODE_ENABLED	(119,174)	(80,32)	True	False	-
DefaultName_20	Visibility Tag	6_STS_NODE_ENABLED	(119,208)	(80,32)	True	False	-
MultiStateIndicator_94	Visibility Tag	1_STS_NODE_ENABLED	(230,38)	(90,32)	N/A	N/A	N/A
	Read Tag	1_STS_NODE_MODE					
MultiStateIndicator_95	Visibility Tag	2_STS_NODE_ENABLED	(230,72)	(90,32)	N/A	N/A	N/A
	Read Tag	2_STS_NODE_MODE					
MultiStateIndicator_96	Visibility Tag	3_STS_NODE_ENABLED	(230,106)	(90,32)	N/A	N/A	N/A
	Read Tag	3_STS_NODE_MODE					
MultiStateIndicator_97	Visibility Tag	4_STS_NODE_ENABLED	(230,140)	(90,32)	N/A	N/A	N/A
	Read Tag	4_STS_NODE_MODE					
MultiStateIndicator_98	Visibility Tag	5_STS_NODE_ENABLED	(230,174)	(90,32)	N/A	N/A	N/A
	Read Tag	5_STS_NODE_MODE					

MultiStateIndicator_99	Visibility Tag	6_STS_NODE_ENABLED	(230,208)	(90,32)	N/A	N/A	N/A
	Read Tag	6_STS_NODE_MODE					

Screen: Axis_1 Screen Color: #F8F8F8

Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
MultiStateIndicator_309	Read Tag	STS_FAULT_CODE	(3,55)	(238,26)	N/A	N/A	N/A
DefaultName_84	Visibility Tag	STS_DRVSTS_FAULT	(0,52)	(244,32)	True	False	-
NumericDisplay_89	Visibility Tag	STS_SCRN_PROG_VEL	(91,162)	(65,25)	N/A	N/A	N/A
	Read Tag	STS_REF_SPEED_F					
DataEntry_24	Visibility Tag	STS_SCRN_OPER_VEL	(91,162)	(65,25)	True	False	-
	Indicator Tag	STS_REF_SPEED_F					
	Write Tag	CMD_OPER_SPD_REF_F					
Text_185	-	-	(32,4)	(254,26)	N/A	N/A	N/A
MultiStateIndicator_305	Read Tag	STS_PARM_SPD_SRC	(169,215)	(75,25)	N/A	N/A	N/A
PushButton_316	Visibility Tag	STS_SCRN_OPER_STOPPD	(169,215)	(75,25)	True	False	-
	Indicator Tag	STS_PARM_SPD_SRC					
	Write Tag	CMD_OPER_SPD_SRC					
Text_254	Visibility Tag	STS_SCRN_POS	(0,109)	(72,16)	N/A	N/A	N/A
Text_255	Visibility Tag	STS_SCRN_POS	(0,143)	(72,16)	N/A	N/A	N/A
Text_256	Visibility Tag	STS_SCRN_POS	(0,120)	(72,28)	N/A	N/A	N/A
NumericDisplay_90	Visibility Tag	STS_SCRN_POS	(73,85)	(15,20)	N/A	N/A	N/A
	Read Tag	STS_PARM_POS_STEP					
Text_257	Visibility Tag	STS_SCRN_POS	(0,87)	(72,16)	N/A	N/A	N/A
PushButton_317	Visibility Tag	STS_SCRN_OPER_POS	(169,111)	(75,25)	True	False	-
	Write Tag	CMD_OPER_CMD_PRDF					
PushButton_318	Visibility Tag	STS_SCRN_OPER_POS	(169,163)	(75,25)	True	False	-
	Write Tag	CMD_OPER_CMD_LGC1					
PushButton_319	Visibility Tag	STS_SCRN_OPER_POS	(169,189)	(75,25)	True	False	-
	Write Tag	CMD_OPER_CMD_LGC2					
PushButton_320	Visibility Tag	STS_SCRN_OPER_POS	(169,85)	(75,25)	True	False	-
	Write Tag	CMD_OPER_CMD_HOLD					
PushButton_321	Visibility Tag	STS_SCRN_OPER_POS	(169,137)	(75,25)	True	False	-
	Write Tag	CMD_OPER_CMD_HOME					
PushButton_322	Visibility Tag	STS_SCRN_OPER	(245,163)	(75,25)	True	False	-
	Write Tag	CMD_OPER_CMD_START					
PushButton_323	Write Tag	CMD_OPER_CMD_STOP	(245,189)	(75,25)	True	False	-
PushButton_324	Visibility Tag	STS_SCRN_OPER_VEL	(245,137)	(75,25)	True	False	-
	Write Tag	CMD_OPER_CMD_JOG					
PushButton_325	Visibility Tag	STS_SCRN_OPER_VEL	(245,111)	(75,25)	True	False	-

	Write Tag	CMD_OPER_CMD_REV					
Text_258	-	-	(0,161)	(72,15)	N/A	N/A	N/A
Text_259	-	-	(0,178)	(72,15)	N/A	N/A	N/A
Text_260	-	-	(0,212)	(72,15)	N/A	N/A	N/A
Text_261	-	-	(91,104)	(65,17)	N/A	N/A	N/A
Text_262	-	-	(90,142)	(67,17)	N/A	N/A	N/A
Text_263	-	-	(78,223)	(91,17)	N/A	N/A	N/A
NumericDisplay_91	Read Tag	STS_SPEED_FDBCK_F	(91,205)	(65,18)	N/A	N/A	N/A
NumericDisplay_92	Read Tag	STS_OUTPT_CURRENT_F	(91,86)	(65,18)	N/A	N/A	N/A
NumericDisplay_93	Read Tag	STS_OUTPT_VOLTAG_F	(91,124)	(65,18)	N/A	N/A	N/A
MultiStateIndicator_313	Read Tag	STS_DRVSTS_CMDFW	(0,195)	(72,15)	N/A	N/A	N/A
PushButton_326	Visibility Tag	STS_SCRN_OPER_VEL	(245,85)	(75,25)	True	False	-
	Write Tag	CMD_OPER_CMD_FWD					
MultiStateIndicator_315	Read Tag	STS_NODESTS_RSPNDING	(0,33)	(320,19)	N/A	N/A	N/A
PushButton_327	Indicator Tag	STS_SCRN_OPER	(245,215)	(75,25)	True	False	-
	Write Tag	CMD_SCRN_MODE					
PushButton_328	Visibility Tag	STS_SCRN_OPER_FLT	(245,52)	(75,32)	True	False	-
	Indicator Tag	STS_DRVSTS_FAULT					
	Write Tag	CMD_OPER_CMD_CLRF					
MultiStateIndicator_316	Visibility Tag	STS_SCRN_VEL	(91,187)	(65,17)	N/A	N/A	N/A
	Read Tag	STS_SCRN_OPER					
DefaultName_85	Visibility Tag	STS_SCRN_PROG	(288,0)	(32,32)	True	False	-
MultiStateIndicator_391	Visibility Tag	STS_SCRN_POS	(73,145)	(15,10)	N/A	N/A	N/A
	Read Tag	STS_POSSTS_HOMED					
MultiStateIndicator_392	Visibility Tag	STS_SCRN_POS	(73,112)	(15,10)	N/A	N/A	N/A
	Read Tag	STS_POSSTS_ATPOS					
MultiStateIndicator_393	Visibility Tag	STS_SCRN_POS	(73,129)	(15,10)	N/A	N/A	N/A
	Read Tag	STS_POSSTS_ATHOME					
MultiStateIndicator_394	Read Tag	STS_DRVSTS_ATREF	(73,214)	(15,10)	N/A	N/A	N/A
MultiStateIndicator_395	Read Tag	STS_DRVSTS_ACTIV	(73,197)	(15,10)	N/A	N/A	N/A
MultiStateIndicator_396	Read Tag	STS_DRVSTS_READY	(73,163)	(15,10)	N/A	N/A	N/A
MultiStateIndicator_397	Read Tag	STS_DRVSTS_ACTIV	(73,180)	(15,10)	N/A	N/A	N/A

Screen: Axis_2 Screen Color: #F8F8F8

Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
Text_264	-	-	(32,4)	(254,26)	N/A	N/A	N/A
DefaultName_87	Visibility Tag	STS_SCRN_PROG	(288,0)	(32,32)	True	False	-

Screen: Axis_3 Screen Color: #F8F8F8

Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
Text_275	-	-	(32,4)	(254,26)	N/A	N/A	N/A
DefaultName_89	Visibility Tag	STS_SCRN_PROG	(288,0)	(32,32)	True	False	-

Screen: Axis_4 Screen Color: #F8F8F8

Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
DefaultName_91	Visibility Tag	STS_SCRN_PROG	(288,0)	(32,32)	True	False	-
Text_319	-	-	(32,4)	(254,26)	N/A	N/A	N/A

Screen: Axis_5 Screen Color: #F8F8F8

Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
DefaultName_93	Visibility Tag	STS_SCRN_PROG	(288,0)	(32,32)	True	False	-
Text_320	-	-	(32,4)	(254,26)	N/A	N/A	N/A

COMMUNICATION REPORT

Protocol: Allen-Bradley MicroLogix/ENI

Connection Type: Ethernet

PanelView Component Settings

Optimization Method: Write last value only

Writes per Read: 10

Controller Settings

Name	Controller Type	Address	Description	Port	Request Size	Block Write Function Files
PLC-1	MicroLogix 1100	192.168.1.2	-	44818	232	False

Timing

Connection Timeout Seconds: 3

Response Timeout Milliseconds: 1000

Fail After: 3

Inter Request Delay Milliseconds: 0

Auto-Demotion

Enabled: False

Ethernet

Use DHCP?: False

LANGUAGE REPORT

Current Language Selections

Terminal Language	Design-time Language	Startup Language	Application Language:
English (United States)	English	English (United States)	English (United States)

Languages on the Terminal

Language Name	Date			Number				
	Long Date:	Short Date:	Short Date Separator:	Decimal Separator:	Thousands Separator:	Negative	Thousands Grouping:	Sample
English (United States)	Saturday, January 06, 2007	1/6/7	/	.	,	-1234	3	-123,456,789.00
French (France)	Language Default	06/01/2007	/	,	none	-1234	3	-123456789,00
German (Germany)	Language Default	06/01/2007	.	,	.	-1234	3	-123.456.789,00
Portuguese (Portugal)	Language Default	06/01/2007	-	,	.	-1234	3	-123.456.789,00
Italian (Italy)	Language Default	06/01/2007	/	,	.	-1234	3	-123.456.789,00
Spanish (Spain)	Language Default	06/01/2007	/	,	.	-1234	3	-123.456.789,00
Polish (Poland)	Language Default	2007/01/06	-	,	none	-1234	3	-123456789,00
Czech (Czech Republic)	Language Default	6/1/2007	.	,	none	-1234	3	-123456789,00

Language Name	Time	
	Time:	Time Separator:
English (United States)	1:23:00 AM	:
French (France)	01:23:00 (24 Hour)	:
German (Germany)	01:23:00 (24 Hour)	:
Portuguese (Portugal)	1:23:00 (24 Hour)	:
Italian (Italy)	1:23:00 (24 Hour)	.
Spanish (Spain)	1:23:00 (24 Hour)	:
Polish (Poland)	01:23:00 (24 Hour)	:
Czech (Czech Republic)	1:23:00 (24 Hour)	:

ALARM REPORT

No Alarms

Global Alarm Settings

Clear Alarm History on PowerOn: False

Alarm History Size (1-100): 50

SETTINGS REPORT

Design Time

Global Application Settings

Validation Filter : All

Screens Page

Default Font Size : 14

Default Screen Background : #FFFFFF

Default Font Name : Arial

Default Alignment : Center

Default Font Bold : False
Default Font Italic : False
Default Font Underline : False
Default Font Color : #FFFFFF

Run Time

Common

Set Terminal On First Load : False

Display

Brightness : -
Contrast : -
Screen saver mode : -
Screen saver timeout : -

Input Devices

Key Repeat Rate : -
Key Repeat Delay : -

RECIPE REPORT

No Recipes

SECURITY REPORT

Screen & Input Settings

Idle Time Out Length: 15 minutes
Mask Password Entry: Yes
Password & User Name Type: Alphanumeric Keypad
Design Environment Secured: False

Security Rights

User	Password Modifiable	Rights
		DESIGN
All Users*	False	True