

Tuesday, June 15, 2010 2:22:59 PM

HMI to 2 PF40Ps-Position C0_01

Pos. via PVc BB - HMI Report

Positioning using 2 PF40Ps via HMI Report

TAG REPORT

External Tags

Tag Name	Data Type	Address	Controller	Description
STS_FAULT_CODE	16 bit Integer	408450	AXIS-1	Fault Code
STS_REF_SPEED	16 bit Integer	400003	AXIS-1	Commanded Speed
STS_SPEED_FDBK	16 bit Integer	408452	AXIS-1	Speed Feedback
STS_OUTPT_CURRENT	16 bit Integer	400004	AXIS-1	Output current
STS_OUTPT_VOLTAG	16 bit Integer	400005	AXIS-1	Output Voltage
STS_DRVSTS_READY	Boolean	408449.0	AXIS-1	Ready
STS_DRVSTS_ACTIV	Boolean	408449.1	AXIS-1	Active
STS_DRVSTS_CMDFW	Boolean	408449.2	AXIS-1	Commanded Forward
STS_DRVSTS_ROTDIR	Boolean	408449.3	AXIS-1	Rotating Forward
STS_DRVSTS_ACCEL	Boolean	408449.4	AXIS-1	Acceleration
STS_DRVSTS_DECEL	Boolean	408449.5	AXIS-1	Deceleration
STS_DRVSTS_FAULT	Boolean	408449.7	AXIS-1	Faulted
STS_DRVSTS_ATREF	Boolean	408449.1	AXIS-1	At Reference
CMD_OPER_CMD_SPDR	16 bit Integer	408194	AXIS-1	Speed Command
CMD_OPER_CMD	16 bit Integer	408193	AXIS-1	Command Word
CMD_OPER_CMD_LGC1	Boolean	400249.6	AXIS-1	Logic In 1
CMD_OPER_CMD_LGC2	Boolean	400249.7	AXIS-1	Logic In 2
CMD_OPER_CMD_HOME	Boolean	400249.1	AXIS-1	Find Home
CMD_OPER_CMD_HOLD	Boolean	400249.2	AXIS-1	Hold Step
CMD_OPER_CMD_PRDF	Boolean	400249.3	AXIS-1	Pos Redefine
CMD_OPER_CMD_SYNC	Boolean	400249.4	AXIS-1	Sync Enable
CMD_OPER_CMD_TRAVDSBL	Boolean	400249.5	AXIS-1	Traverse Disable
CMD_OPER_SPD_SRC	16 bit Integer	400039	AXIS-1	P038=Operator Speed Source (5=network) (9=positioning)
STS_DRVSTS	16 bit Integer	408449	AXIS-1	Logic Status 48449
STS_DRVSTS_TRAVPOS	Boolean	408449.6	AXIS-1	Travel Position (=1 FWD, 0=Rev) 48449.6
STS_DRVSTS_ATPOS	Boolean	408449.9	AXIS-1	At Position (=1) 48449.9
STS_DRVSTS_ATHOME	Boolean	408449.10	AXIS-1	At Home (=1) 48449.10
STS_DRVSTS_HOMED	Boolean	408449.11	AXIS-1	Drive Homed (=1) 48449.11
STS_DRVSTS_SNCHLD	Boolean	408449.12	AXIS-1	Sync Hold (=1) 48449.12
STS_DRVSTS_SNCRMP	Boolean	408449.13	AXIS-1	Sync Ramp (=1) 48449.13
STS_DRVSTS_TRAVON	Boolean	408449.14	AXIS-1	Traverse On (=1) 48449.14
STS_DRVSTS_TRAVDE	Boolean	408449.15	AXIS-1	Traverse Decel (=1) 48449.15

STS_PARM_POS_STEP	16 bit Integer	400029	AXIS-1	Step # of Position operation 40029
CMD_OPER_SPD_SRC_2	16 bit Integer	400039	AXIS-2	P038=Speed Source (5=network) (9=positioning)
CMD_OPER_CMD_2	16 bit Integer	408193	AXIS-2	Command Word
CMD_OPER_CMD_3	16 bit Integer	408193	BROADCAST	Command Word
STS_DRVSTS_ACTIV_2	Boolean	408449.1	AXIS-2	Active
STS_DRVSTS_READY_2	Boolean	408449.0	AXIS-2	Ready
STS_DRVSTS_FAULT_2	Boolean	408449.7	AXIS-2	Fault
STS_DRVSTS_ATPOS_2	Boolean	408449.9	AXIS-2	At Position
STS_DRVSTS_ATHOME_2	Boolean	408449.10	AXIS-2	At Home
STS_DRVSTS_HOMED_2	Boolean	408449.11	AXIS-2	Homed
STS_DRVSTS_SNCHLD_2	Boolean	408449.12	AXIS-2	Sync Hold
STS_PARM_POS_STEP_2	16 bit Integer	400029	AXIS-2	Step # of Position operation
CMD_OPER_CMD_LGC1_2	16 bit Integer	400249.6	AXIS-2	Logic In1
CMD_OPER_CMD_LGC2_2	16 bit Integer	400249.7	AXIS-2	Logic In 2
CMD_OPER_CMD_HOME_2	16 bit Integer	400249.1	AXIS-2	Find Home
CMD_OPER_CMD_HOLD_2	16 bit Integer	400249.2	AXIS-2	Hold Step
CMD_OPER_CMD_PRDF_2	16 bit Integer	400249.3	AXIS-2	Pos Redefine
STS_SPEED_FDBK_2	16 bit Integer	408452	AXIS-2	Speed Feedback
STS_OUTPT_VOLTAG_2	16 bit Integer	400005	AXIS-2	Output Voltage
STS_OUTPT_CURRENT_2	16 bit Integer	400004	AXIS-2	Output Current
CMD_OPER_CMD_SPDR_2	16 bit Integer	408194	AXIS-2	Speed Command
STS_REF_SPEED_2	16 bit Integer	400003	AXIS-2	At Reference
STS_DRVSTS_SPD_SRC	16 bit Integer	400013	AXIS-2	P038=Speed Source (5=network) (9=positioning)
STS_FAULT_CODE_2	16 bit Integer	408450	AXIS-2	Fault Code
STS_DRVSTS_ATREF_2	Boolean	408449.1	AXIS-2	At Reference
STS_DRVSTS_CMDFW_2	Boolean	408449.2	AXIS-2	Commanded Forward

No Memory Tags

Global Tags

Source Tag	System Tag	Destination Tag	Access Type
-	Current User	-	Read
-	Idle Timeout	-	Read/Write
-	Clear All Alarms Status	-	Read
-	Clear All Alarms	-	Write
-	Acknowledge All Alarms	-	Write
-	System Clock - Year	-	Read/Write
-	System Clock - Month	-	Read/Write
-	System Clock - Day	-	Read/Write
-	System Clock - Hour	-	Read/Write

-	System Clock - Minute	-	Read/Write
-	System Clock - Second	-	Read/Write
-	Screen Saver Control	-	Write
-	RAM Size	-	Read
-	Free Storage Memory	-	Read
-	Free Application Memory	-	Read
-	Short Date	-	Read
-	Long Date	-	Read
-	Current Screen Number	-	Read/Write
-	Language	-	Read/Write

SCREEN REPORT

Screen List Report

Name	Number	Description	Rights
Diagnostics	1001	-	-
Alarm Banner	1002	-	-
Axis #2 Option Screen	6	-	-
Axis #1 Fault Info	32	-	-
Network_Overview	31	-	-
Axis #1 Velocity Cntrl	1	-	-
Axis #1 Position Cntrl	2	-	-
Axis #1 Option Screen	3	-	-
Axis #2 Velocity Cntrl	4	-	-
Axis #2 Position Cntrl	5	-	-
Axis #2 Fault Info	33	-	-

Screen Shots

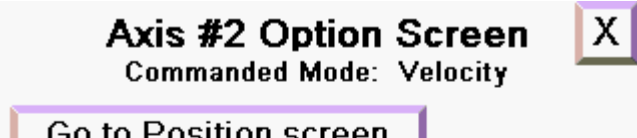
Diagnostics



Alarm Banner



Axis #2 Option Screen



Go to Position screen

Go to Velocity screen

Stop

It is recommended the drive be STOPPED before changing reference mode below.

Press to Enable Position Mode

Axis #1 Fault Info

Fault Type, Description & Action

X

Network_Overview

Network Overview

X

Not Ready Stop*

Axis # 1

Velocity

Not Ready Stop*

Axis # 2

Velocity

Start

Stop

Axis #1 Velocity Cntrl

Axis #1 Velocity

Commanded Mode: Velocity

X

CLR Fault

0

Forward

I load x100

Reverse

0

Jog

V out x10

Start

0

Ready ☐

Axis #2 Position X

Commanded Mode: Velocity

CLR Fault

Pos Step #

0

I load x100

HOLD

At Position ☐

0

V out x10

Pos Redfn

At Home ☐

HOME

Homed ☐

Lgc1 Enable

Ready ☐

Lgc2 Enable

0

Hz Act x100

Start

Stop

Axis #2 Fault Info

Fault Type, Description & Action X

Screen Summary Report

Screen: Diagnostics Screen Color: #F8F800						
Object Name	Tag		Position	Size	Touch	Accept Focus
Text_1	-	-	(19,2)	(240,37)	N/A	N/A
Image_1	-	-	(3,4)	(5,5)	N/A	N/A
OK_Btn	-	-	(272,11)	(37,27)	True	False

Screen: Alarm Banner Screen Color: #F80000						
Object Name	Tag		Position	Size	Touch	Accept Focus
Text_2	-	-	(6,4)	(308,15)	N/A	N/A
Ack	-	-	(188,25)	(38,22)	True	False
Clear	-	-	(233,25)	(38,22)	True	False
Close	-	-	(278,25)	(38,22)	True	False

Screen: Axis #2 Option Screen Screen Color: #F8F8F8						
Object Name	Tag		Position	Size	Touch	Accept Focus

DefaultName_102	-	-	(6,52)	(208,30)	True	False	-
Text_293	-	-	(33,4)	(254,26)	N/A	N/A	N/A
DefaultName_103	-	-	(6,85)	(208,30)	True	False	-
DefaultName_104	-	-	(288,0)	(32,32)	True	False	-
PushButton_363	Write Tag	CMD_OPER_SPD_SRC_2	(6,196)	(208,30)	True	False	-
PushButton_364	Write Tag	CMD_OPER_CMD_2	(6,119)	(208,30)	True	False	-
Text_294	Visibility Tag	STS_DRVSTS_ACTIV_2	(10,156)	(298,33)	N/A	N/A	N/A
MultiStateIndicator_355	Read Tag	CMD_OPER_SPD_SRC_2	(195,25)	(65,20)	N/A	N/A	N/A
Text_305	-	-	(55,25)	(145,20)	N/A	N/A	N/A
MultiStateIndicator_363	Read Tag	STS_DRVSTS_READY	(296,229)	(24,11)	N/A	N/A	N/A

Screen: Axis #1 Fault Info Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
MultiStateIndicator_101	Visibility Tag	STS_FAULT_CODE	(0,34)	(320,206)	N/A	N/A	N/A
	Read Tag	STS_FAULT_CODE					
DefaultName_68	-	-	(288,0)	(32,32)	True	False	-
Text_169	-	-	(1,3)	(282,30)	N/A	N/A	N/A

Screen: Network Overview Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
MultiStateIndicator_326	Visibility Tag	STS_DRVSTS_FAULT	(0,41)	(80,30)	N/A	N/A	N/A
	Read Tag	STS_DRVSTS_FAULT					
MultiStateIndicator_333	Visibility Tag	STS_DRVSTS_FAULT_2	(0,75)	(80,30)	N/A	N/A	N/A
	Read Tag	STS_DRVSTS_FAULT_2					
MultiStateIndicator_334	Visibility Tag	STS_DRVSTS_READY_2	(0,74)	(80,30)	N/A	N/A	N/A
	Read Tag	STS_DRVSTS_READY_2					
MultiStateIndicator_331	Visibility Tag	STS_DRVSTS_READY	(0,41)	(80,30)	N/A	N/A	N/A
	Read Tag	STS_DRVSTS_READY					
MultiStateIndicator_332	Visibility Tag	STS_DRVSTS_READY	(47,46)	(29,20)	N/A	N/A	N/A
	Read Tag	STS_DRVSTS_ACTIV					
Text_27	-	-	(68,4)	(188,26)	N/A	N/A	N/A
DefaultName_9	-	-	(117,42)	(80,30)	True	False	-
DefaultName_10	-	-	(288,0)	(32,32)	True	False	-
MultiStateIndicator_94	Read Tag	CMD_OPER_SPD_SRC	(240,40)	(80,30)	N/A	N/A	N/A
DefaultName_93	-	-	(0,0)	(40,20)	True	False	-
DefaultName_94	-	-	(118,76)	(80,30)	True	False	-
MultiStateIndicator_336	Read Tag	CMD_OPER_SPD_SRC_2	(240,73)	(80,30)	N/A	N/A	N/A
MultiStateIndicator_335	Visibility Tag	STS_DRVSTS_READY_2	(47,80)	(29,20)	N/A	N/A	N/A
	Read Tag	STS_DRVSTS_ACTIV_2					

PushButton_369	Write Tag	CMD_OPER_CMD_3	(118,112)	(80,60)	True	False	-
PushButton_370	Write Tag	CMD_OPER_CMD_3	(118,178)	(80,60)	True	False	-

Screen: Axis #1 Velocity Cntrl Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
NumericDisplay_89	Read Tag	STS_REF_SPEED	(101,161)	(65,25)	N/A	N/A	N/A
DataEntry_24	Write Tag	CMD_OPER_CMD_SPDR	(101,161)	(65,25)	True	False	-
Text_185	-	-	(33,4)	(254,26)	N/A	N/A	N/A
MultiStateIndicator_309	Read Tag	STS_FAULT_CODE	(0,59)	(241,19)	N/A	N/A	N/A
DefaultName_84	Visibility Tag	STS_DRVSTS_FAULT	(0,57)	(249,25)	True	False	-
PushButton_322	Write Tag	CMD_OPER_CMD	(251,163)	(69,25)	True	False	-
PushButton_323	Write Tag	CMD_OPER_CMD	(251,189)	(69,25)	True	False	-
PushButton_324	Write Tag	CMD_OPER_CMD	(251,137)	(69,25)	True	False	-
PushButton_325	Write Tag	CMD_OPER_CMD	(251,111)	(69,25)	True	False	-
Text_258	-	-	(0,170)	(58,15)	N/A	N/A	N/A
Text_259	-	-	(0,187)	(58,15)	N/A	N/A	N/A
Text_260	-	-	(0,221)	(58,15)	N/A	N/A	N/A
MultiStateIndicator_310	Read Tag	STS_DRVSTS_ATREF	(62,223)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_311	Read Tag	STS_DRVSTS_ACTIV	(62,206)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_312	Read Tag	STS_DRVSTS_READY	(62,172)	(25,10)	N/A	N/A	N/A
Text_261	-	-	(102,102)	(65,19)	N/A	N/A	N/A
Text_262	-	-	(95,140)	(77,19)	N/A	N/A	N/A
Text_263	-	-	(97,222)	(78,18)	N/A	N/A	N/A
NumericDisplay_91	Read Tag	STS_SPEED_FDBK	(102,205)	(65,18)	N/A	N/A	N/A
NumericDisplay_92	Read Tag	STS_OUTPT_CURRENT	(102,85)	(65,18)	N/A	N/A	N/A
NumericDisplay_93	Read Tag	STS_OUTPT_VOLTAG	(102,123)	(65,18)	N/A	N/A	N/A
MultiStateIndicator_313	Read Tag	STS_DRVSTS_CMDFW	(0,204)	(58,15)	N/A	N/A	N/A
MultiStateIndicator_314	Read Tag	STS_DRVSTS_ACTIV	(62,189)	(25,10)	N/A	N/A	N/A
PushButton_326	Write Tag	CMD_OPER_CMD	(251,84)	(69,25)	True	False	-
PushButton_328	Visibility Tag	STS_DRVSTS_FAULT	(251,57)	(69,25)	True	False	-
	Write Tag	CMD_OPER_CMD					
DefaultName_88	-	-	(288,0)	(32,32)	True	False	-
Text_273	-	-	(98,188)	(72,16)	N/A	N/A	N/A
MultiStateIndicator_350	Read Tag	CMD_OPER_SPD_SRC	(195,25)	(65,20)	N/A	N/A	N/A
Text_301	-	-	(55,25)	(145,20)	N/A	N/A	N/A
MultiStateIndicator_359	Read Tag	STS_DRVSTS_READY_2	(309,230)	(11,10)	N/A	N/A	N/A

Screen: Axis #1 Position Cntrl Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key

MultiStateIndicator_322	Read Tag	STS_FAULT_CODE	(0,60)	(246,19)	N/A	N/A	N/A
Text_264	-	-	(32,4)	(254,26)	N/A	N/A	N/A
MultiStateIndicator_317	Read Tag	STS_DRVSTS_HOMED	(62,155)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_318	Read Tag	STS_DRVSTS_ATPOS	(62,121)	(25,10)	N/A	N/A	N/A
Text_265	-	-	(0,118)	(58,16)	N/A	N/A	N/A
Text_266	-	-	(0,152)	(58,16)	N/A	N/A	N/A
Text_267	-	-	(0,135)	(58,16)	N/A	N/A	N/A
MultiStateIndicator_319	Read Tag	STS_DRVSTS_ATHOME	(62,138)	(25,10)	N/A	N/A	N/A
NumericDisplay_94	Read Tag	STS_PARM_POS_STEP	(61,91)	(29,23)	N/A	N/A	N/A
Text_268	-	-	(0,96)	(58,16)	N/A	N/A	N/A
PushButton_330	Write Tag	CMD_OPER_CMD_PRDF	(181,111)	(69,25)	True	False	-
PushButton_333	Write Tag	CMD_OPER_CMD_HOLD	(181,85)	(69,25)	True	False	-
PushButton_334	Write Tag	CMD_OPER_CMD_HOME	(181,137)	(69,25)	True	False	-
DefaultName_86	Visibility Tag	STS_DRVSTS_FAULT	(0,57)	(249,25)	True	False	-
PushButton_335	Write Tag	CMD_OPER_CMD	(251,163)	(69,25)	True	False	-
PushButton_336	Write Tag	CMD_OPER_CMD	(251,189)	(69,25)	True	False	-
Text_269	-	-	(0,170)	(58,15)	N/A	N/A	N/A
MultiStateIndicator_320	Read Tag	STS_DRVSTS_READY	(62,172)	(25,10)	N/A	N/A	N/A
Text_270	-	-	(100,102)	(69,19)	N/A	N/A	N/A
Text_271	-	-	(102,140)	(65,19)	N/A	N/A	N/A
Text_272	-	-	(101,222)	(72,18)	N/A	N/A	N/A
NumericDisplay_95	Read Tag	STS_SPEED_FDBK	(102,205)	(65,18)	N/A	N/A	N/A
NumericDisplay_96	Read Tag	STS_OUTPT_CURRENT	(102,85)	(65,18)	N/A	N/A	N/A
NumericDisplay_97	Read Tag	STS_OUTPT_VOLTAG	(102,123)	(65,18)	N/A	N/A	N/A
PushButton_338	Visibility Tag	STS_DRVSTS_FAULT	(251,57)	(69,25)	True	False	-
	Write Tag	CMD_OPER_CMD					
PushButton_339	Write Tag	CMD_OPER_CMD_LGC1	(181,163)	(69,25)	True	False	-
PushButton_340	Write Tag	CMD_OPER_CMD_LGC2	(181,189)	(69,25)	True	False	-
DefaultName_89	-	-	(288,0)	(32,32)	True	False	-
MultiStateIndicator_351	Read Tag	CMD_OPER_SPD_SRC	(195,25)	(65,20)	N/A	N/A	N/A
Text_302	-	-	(55,25)	(145,20)	N/A	N/A	N/A
MultiStateIndicator_360	Read Tag	STS_DRVSTS_READY_2	(309,230)	(11,10)	N/A	N/A	N/A

Screen: Axis #1 Option Screen Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
DefaultName_95	-	-	(6,52)	(208,30)	True	False	-
Text_274	-	-	(33,4)	(254,26)	N/A	N/A	N/A
DefaultName_96	-	-	(6,85)	(208,30)	True	False	-
DefaultName_97	-	-	(288,0)	(32,32)	True	False	-

PushButton_345	Write Tag	CMD_OPER_SPD_SRC	(6,196)	(208,30)	True	False	-
PushButton_348	Write Tag	CMD_OPER_CMD	(6,120)	(208,30)	True	False	-
Text_275	Visibility Tag	STS_DRVSTS_ACTIV	(10,156)	(298,33)	N/A	N/A	N/A
Text_297	-	-	(55,25)	(145,20)	N/A	N/A	N/A
MultiStateIndicator_352	Read Tag	CMD_OPER_SPD_SRC	(195,25)	(65,20)	N/A	N/A	N/A
MultiStateIndicator_358	Read Tag	STS_DRVSTS_READY_2	(296,229)	(24,11)	N/A	N/A	N/A

Screen: Axis #2 Velocity Cntrl Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
MultiStateIndicator_356	Read Tag	STS_FAULT_CODE_2	(4,60)	(241,19)	N/A	N/A	N/A
NumericDisplay_105	Read Tag	STS_REF_SPEED_2	(101,161)	(65,25)	N/A	N/A	N/A
Text_276	-	-	(33,4)	(254,26)	N/A	N/A	N/A
DefaultName_98	Visibility Tag	STS_DRVSTS_FAULT_2	(0,57)	(249,25)	True	False	-
PushButton_349	Write Tag	CMD_OPER_CMD_2	(251,163)	(69,25)	True	False	-
PushButton_350	Write Tag	CMD_OPER_CMD_2	(251,189)	(69,25)	True	False	-
PushButton_351	Write Tag	CMD_OPER_CMD_2	(251,137)	(69,25)	True	False	-
PushButton_352	Write Tag	CMD_OPER_CMD_2	(251,111)	(69,25)	True	False	-
Text_277	-	-	(0,170)	(58,15)	N/A	N/A	N/A
Text_278	-	-	(0,187)	(58,15)	N/A	N/A	N/A
Text_279	-	-	(0,221)	(58,15)	N/A	N/A	N/A
MultiStateIndicator_337	Read Tag	STS_DRVSTS_ATREF_2	(62,223)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_338	Read Tag	STS_DRVSTS_ACTIV_2	(62,206)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_339	Read Tag	STS_DRVSTS_READY_2	(62,172)	(25,10)	N/A	N/A	N/A
Text_280	-	-	(102,102)	(65,19)	N/A	N/A	N/A
Text_281	-	-	(95,140)	(77,19)	N/A	N/A	N/A
Text_282	-	-	(97,222)	(78,18)	N/A	N/A	N/A
NumericDisplay_98	Read Tag	STS_SPEED_FDBK_2	(102,205)	(65,18)	N/A	N/A	N/A
NumericDisplay_99	Read Tag	STS_OUTPT_CURRENT_2	(102,85)	(65,18)	N/A	N/A	N/A
NumericDisplay_100	Read Tag	STS_OUTPT_VOLTAG_2	(102,123)	(65,18)	N/A	N/A	N/A
MultiStateIndicator_340	Read Tag	STS_DRVSTS_CMDFW_2	(0,204)	(58,15)	N/A	N/A	N/A
MultiStateIndicator_341	Read Tag	STS_DRVSTS_ACTIV_2	(62,189)	(25,10)	N/A	N/A	N/A
PushButton_353	Write Tag	CMD_OPER_CMD_2	(251,84)	(69,25)	True	False	-
PushButton_354	Visibility Tag	STS_DRVSTS_FAULT_2	(251,57)	(69,25)	True	False	-
	Write Tag	CMD_OPER_CMD_2					
DefaultName_99	-	-	(288,0)	(32,32)	True	False	-
Text_283	-	-	(98,188)	(72,16)	N/A	N/A	N/A
MultiStateIndicator_353	Read Tag	CMD_OPER_SPD_SRC_2	(195,25)	(65,20)	N/A	N/A	N/A
Text_303	-	-	(55,25)	(145,20)	N/A	N/A	N/A
MultiStateIndicator_361	Read Tag	STS_DRVSTS_READY	(296,229)	(24,11)	N/A	N/A	N/A

DataEntry_26	Write Tag	CMD_OPER_CMD_SPDR_2	(101,161)	(65,25)	True	False	-
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Screen: Axis #2 Position Cntrl	Screen Color: #F8F8F8
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Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
MultiStateIndicator_357	Read Tag	STS_FAULT_CODE_2	(0,61)	(241,19)	N/A	N/A	N/A
Text_284	-	-	(32,4)	(254,26)	N/A	N/A	N/A
MultiStateIndicator_343	Read Tag	STS_DRVSTS_HOMED_2	(62,155)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_344	Read Tag	STS_DRVSTS_ATPOS_2	(62,121)	(25,10)	N/A	N/A	N/A
Text_285	-	-	(0,118)	(58,16)	N/A	N/A	N/A
Text_286	-	-	(0,152)	(58,16)	N/A	N/A	N/A
Text_287	-	-	(0,135)	(58,16)	N/A	N/A	N/A
MultiStateIndicator_345	Read Tag	STS_DRVSTS_ATHOME_2	(62,138)	(25,10)	N/A	N/A	N/A
NumericDisplay_101	Read Tag	STS_PARM_POS_STEP_2	(61,90)	(29,23)	N/A	N/A	N/A
Text_288	-	-	(0,96)	(58,16)	N/A	N/A	N/A
PushButton_355	Write Tag	CMD_OPER_CMD_PRDF_2	(181,111)	(69,25)	True	False	-
PushButton_356	Write Tag	CMD_OPER_CMD_HOLD_2	(181,85)	(69,25)	True	False	-
PushButton_357	Write Tag	CMD_OPER_CMD_HOME_2	(181,137)	(69,25)	True	False	-
DefaultName_100	Visibility Tag	STS_DRVSTS_FAULT_2	(0,58)	(249,25)	True	False	-
PushButton_358	Write Tag	CMD_OPER_CMD_2	(251,163)	(69,25)	True	False	-
PushButton_359	Write Tag	CMD_OPER_CMD_2	(251,189)	(69,25)	True	False	-
Text_289	-	-	(0,170)	(58,15)	N/A	N/A	N/A
MultiStateIndicator_346	Read Tag	STS_DRVSTS_READY_2	(62,172)	(25,10)	N/A	N/A	N/A
Text_290	-	-	(100,102)	(69,19)	N/A	N/A	N/A
Text_291	-	-	(102,140)	(65,19)	N/A	N/A	N/A
Text_292	-	-	(101,222)	(72,18)	N/A	N/A	N/A
NumericDisplay_102	Read Tag	STS_SPEED_FDBK_2	(102,205)	(65,18)	N/A	N/A	N/A
NumericDisplay_103	Read Tag	STS_OUTPT_CURRENT_2	(102,85)	(65,18)	N/A	N/A	N/A
NumericDisplay_104	Read Tag	STS_OUTPT_VOLTAG_2	(102,123)	(65,18)	N/A	N/A	N/A
PushButton_360	Visibility Tag	STS_DRVSTS_FAULT_2	(251,58)	(69,25)	True	False	-
	Write Tag	CMD_OPER_CMD_2					
PushButton_361	Write Tag	CMD_OPER_CMD_LGC1_2	(181,163)	(69,25)	True	False	-
PushButton_362	Write Tag	CMD_OPER_CMD_LGC2_2	(181,189)	(69,25)	True	False	-
DefaultName_101	-	-	(288,0)	(32,32)	True	False	-
MultiStateIndicator_354	Read Tag	CMD_OPER_SPD_SRC_2	(195,25)	(65,20)	N/A	N/A	N/A
Text_304	-	-	(55,25)	(145,20)	N/A	N/A	N/A
MultiStateIndicator_362	Read Tag	STS_DRVSTS_READY	(296,229)	(24,11)	N/A	N/A	N/A

Screen: Axis #2 Fault Info	Screen Color: #F8F8F8
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Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
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MultiStateIndicator_364	Visibility Tag	STS_FAULT_CODE_2	(0,34)	(320,206)	N/A	N/A	N/A
	Read Tag	STS_FAULT_CODE_2					
DefaultName_105	-	-	(288,0)	(32,32)	True	False	-
Text_306	-	-	(1,3)	(282,30)	N/A	N/A	N/A

COMMUNICATION REPORT

Protocol: Modbus

Connection Type: Serial

PanelView Component Settings

Optimization Method: Write last value only

Writes per Read: 10

Port	Baud Rate	Data Bits	Parity	Stop Bits	Flow Control	Report Errors?
RS232	19200	8	None	1	None	True

Controller Settings

Name	Controller Type	Address	Description	Modbus TCP Framing	Deactivate tags on illegal address exception
Broadcast	Modbus	0	-	False	True

Timing

Response Timeout Milliseconds: 100

Fail After: 1

Inter Request Delay Milliseconds: 1

Auto-Demotion

Enabled: False

Settings

Zero based addressing: True

Zero based addressing within registers: True

Holding register bit mask writes: False

Modbus function 06 for single register writes: True

Modbus function 05 for single coil writes: True

Default Modbus byte order: True

First word low in 32 bit data types: True

First Dword low in 64 bit data types: True

Modicon bit ordering (bit 0 is MSB): False

Block Sizes

Output Coils (8-2000 in multiples of 8): 32

Input Coils (8-2000 in multiples of 8): 32

Internal Registers (1-125): 32

Holding Registers (1-125): 32

Name	Controller Type	Address	Description	Modbus TCP Framing	Deactivate tags on illegal address exception
Axis-1	Modbus	1	-	False	True

Timing

Response Timeout Milliseconds: 100

Fail After: 1

Inter Request Delay Milliseconds: 1

Auto-Demotion

Enabled: False

Settings

Zero based addressing: True

Zero based addressing within registers: True

Holding register bit mask writes: False

Modbus function 06 for single register writes: True

Modbus function 05 for single coil writes: True

Default Modbus byte order: True

First word low in 32 bit data types: True

First Dword low in 64 bit data types: True

Modicon bit ordering (bit 0 is MSB): False

Block Sizes

Output Coils (8-2000 in multiples of 8): 32

Input Coils (8-2000 in multiples of 8): 32

Internal Registers (1-125): 32

Holding Registers (1-125): 32

Name	Controller Type	Address	Description	Modbus TCP Framing	Deactivate tags on illegal address exception
Axis-2	Modbus	2	-	False	True

Timing

Response Timeout Milliseconds: 100

Fail After: 1

Inter Request Delay Milliseconds: 1

Auto-Demotion

Enabled: False

Settings

Zero based addressing: True

Zero based addressing within registers: True

Holding register bit mask writes: False

Modbus function 06 for single register writes: True

Modbus function 05 for single coil writes: True

Default Modbus byte order: True

First word low in 32 bit data types: True

First Dword low in 64 bit data types: True

Modicon bit ordering (bit 0 is MSB): False

Block Sizes

Output Coils (8-2000 in multiples of 8): 32

Input Coils (8-2000 in multiples of 8): 32

Internal Registers (1-125): 32

Holding Registers (1-125): 32

Ethernet

Use DHCP?: False

LANGUAGE REPORT

Current Language Selections

Terminal Language	Designtime Language	Startup Language	Application Language:
English (United States)	English	English (United States)	English (United States)

Languages on the Terminal

Language Name	Date			Number				
	Long Date:	Short Date:	Short Date Separator:	Decimal Separator:	Thousands Separator:	Negative	Thousands Grouping:	Sample
English (United States)	Saturday, January 06, 2007	1/6/7	/	.	none	-1234	3	-123456789.00
French (France)	Language Default	06/01/2007	/	,	none	-1234	3	-123456789,00
German (Germany)	Language Default	06/01/2007	.	,	.	-1234	3	-123.456.789,00
Portuguese (Portugal)	Language Default	06/01/2007	-	,	.	-1234	3	-123.456.789,00
Italian (Italy)	Language Default	06/01/2007	/	,	.	-1234	3	-123.456.789,00
Spanish (Spain)	Language Default	06/01/2007	/	,	.	-1234	3	-123.456.789,00

Language Name	Time	
	Time:	Time Separator:
English (United States)	1:23:00 AM	:
French (France)	01:23:00 (24 Hour)	:
German (Germany)	01:23:00 (24 Hour)	:
Portuguese (Portugal)	1:23:00 (24 Hour)	:
Italian (Italy)	1:23:00 (24 Hour)	.
Spanish (Spain)	1:23:00 (24 Hour)	:

ALARM REPORT

No Alarms

Global Alarm Settings

Clear Alarm History on PowerOn: True
Alarm History Size (1-100): 5

SETTINGS REPORT

Design Time
Global Application Settings
Validation Filter : All
Screens Page
Default Font Size : 14
Default Screen Background : #FFFFFF
Default Font Name : Arial
Default Alignment : Center
Default Font Bold : False
Default Font Italic : False
Default Font Underline : False
Default Font Color : #FFFFFF

Run Time
Common
Set Terminal On First Load : False

Display
Brightness : -
Contrast : -
Screen saver mode : -
Screen saver timeout : -

Input Devices
Key Repeat Rate : -
Key Repeat Delay : -

RECIPE REPORT
No Recipes

SECURITY REPORT

Screen & Input Settings
Idle Time Out Length: 15 minutes
Mask Password Entry: Yes
Password & User Name Type: Alphanumeric Keypad
Design Environment Secured: False

Security Rights

User	Password Modifiable	Rights
		DESIGN

All Users*	False	True
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