

TAG REPORT

External Tags

Tag Name	Data Type	Address	Controller	Description
MS1_Auto_Manual	Boolean	B3:0/1	PLC-1	Auto_Manual
MS1_Dect_0_Enabled	Boolean	N41:6/0	PLC-1	Enable_Detector_0
MS1_Dect_1_Enabled	Boolean	N41:6/1	PLC-1	Enable_Detector_1
MS1_Dect_10_Enabled	Boolean	N41:6/10	PLC-1	Enable_Detector_10
MS1_Dect_11_Enabled	Boolean	N41:6/11	PLC-1	Enable_Detector_11
MS1_Dect_12_Enabled	Boolean	N41:6/12	PLC-1	Enable_Detector_12
MS1_Dect_13_Enabled	Boolean	N41:6/13	PLC-1	Enable_Detector_13
MS1_Dect_14_Enabled	Boolean	N41:6/14	PLC-1	Enable_Detector_14
MS1_Dect_15_Enabled	Boolean	N41:6/15	PLC-1	Enable_Detector_15
MS1_Dect_16_Enabled	Boolean	N41:7/0	PLC-1	Enable_Detector_16
MS1_Dect_17_Enabled	Boolean	N41:7/1	PLC-1	Enable_Detector_17
MS1_Dect_18_Enabled	Boolean	N41:7/2	PLC-1	Enable_Detector_18
MS1_Dect_19_Enabled	Boolean	N41:7/3	PLC-1	Enable_Detector_19
MS1_Dect_2_Enabled	Boolean	N41:6/2	PLC-1	Enable_Detector_2
MS1_Dect_20_Enabled	Boolean	N41:7/4	PLC-1	Enable_Detector_20
MS1_Dect_21_Enabled	Boolean	N41:7/5	PLC-1	Enable_Detector_21
MS1_Dect_22_Enabled	Boolean	N41:7/6	PLC-1	Enable_Detector_22
MS1_Dect_23_Enabled	Boolean	N41:7/7	PLC-1	Enable_Detector_23
MS1_Dect_24_Enabled	Boolean	N41:7/8	PLC-1	Enable_Detector_24
MS1_Dect_25_Enabled	Boolean	N41:7/9	PLC-1	Enable_Detector_25
MS1_Dect_26_Enabled	Boolean	N41:7/10	PLC-1	Enable_Detector_26
MS1_Dect_27_Enabled	Boolean	N41:7/11	PLC-1	Enable_Detector_27
MS1_Dect_28_Enabled	Boolean	N41:7/12	PLC-1	Enable_Detector_28
MS1_Dect_29_Enabled	Boolean	N41:7/13	PLC-1	Enable_Detector_29
MS1_Dect_3_Enabled	Boolean	N41:6/3	PLC-1	Enable_Detector_3
MS1_Dect_30_Enabled	Boolean	N41:7/14	PLC-1	Enable_Detector_30
MS1_Dect_31_Enabled	Boolean	N41:7/15	PLC-1	Enable_Detector_31
MS1_Dect_4_Enabled	Boolean	N41:6/4	PLC-1	Enable_Detector_4
MS1_Dect_5_Enabled	Boolean	N41:6/5	PLC-1	Enable_Detector_5
MS1_Dect_6_Enabled	Boolean	N41:6/6	PLC-1	Enable_Detector_6
MS1_Dect_7_Enabled	Boolean	N41:6/7	PLC-1	Enable_Detector_7
MS1_Dect_8_Enabled	Boolean	N41:6/8	PLC-1	Enable_Detector_8
MS1_Dect_9_Enabled	Boolean	N41:6/9	PLC-1	Enable_Detector_9
MS1_Detect_0_Res	Boolean	N41:8/0	PLC-1	Pass_Fail Detector 0
MS1_Detect_1_Res	Boolean	N41:8/1	PLC-1	Pass_Fail Detector 1
MS1_Detect_10_Res	Boolean	N41:8/10	PLC-1	Pass_Fail Detector 10
MS1_Detect_11_Res	Boolean	N41:8/11	PLC-1	Pass_Fail Detector 11
MS1_Detect_12_Res	Boolean	N41:8/12	PLC-1	Pass_Fail Detector 12
MS1_Detect_13_Res	Boolean	N41:8/13	PLC-1	Pass_Fail Detector 13

MS1_Detect_14_Res	Boolean	N41:8/14	PLC-1	Pass_Fail Detector 14
MS1_Detect_15_Res	Boolean	N41:8/15	PLC-1	Pass_Fail Detector 15
MS1_Detect_16_Res	Boolean	N41:9/0	PLC-1	Pass_Fail Detector 16
MS1_Detect_17_Res	Boolean	N41:9/1	PLC-1	Pass_Fail Detector 17
MS1_Detect_18_Res	Boolean	N41:9/2	PLC-1	Pass_Fail Detector 18
MS1_Detect_19_Res	Boolean	N41:9/3	PLC-1	Pass_Fail Detector 19
MS1_Detect_2_Res	Boolean	N41:8/2	PLC-1	Pass_Fail Detector 2
MS1_Detect_20_Res	Boolean	N41:9/4	PLC-1	Pass_Fail Detector 20
MS1_Detect_21_Res	Boolean	N41:9/5	PLC-1	Pass_Fail Detector 21
MS1_Detect_22_Res	Boolean	N41:9/6	PLC-1	Pass_Fail Detector 22
MS1_Detect_23_Res	Boolean	N41:9/7	PLC-1	Pass_Fail Detector 23
MS1_Detect_24_Res	Boolean	N41:9/8	PLC-1	Pass_Fail Detector 24
MS1_Detect_25_Res	Boolean	N41:9/9	PLC-1	Pass_Fail Detector 25
MS1_Detect_26_Res	Boolean	N41:9/10	PLC-1	Pass_Fail Detector 26
MS1_Detect_27_Res	Boolean	N41:9/11	PLC-1	Pass_Fail Detector 27
MS1_Detect_28_Res	Boolean	N41:9/12	PLC-1	Pass_Fail Detector 28
MS1_Detect_29_Res	Boolean	N41:9/13	PLC-1	Pass_Fail Detector 29
MS1_Detect_3_Res	Boolean	N41:8/3	PLC-1	Pass_Fail Detector 3
MS1_Detect_30_Res	Boolean	N41:9/14	PLC-1	Pass_Fail Detector 30
MS1_Detect_31_Res	Boolean	N41:9/15	PLC-1	Pass_Fail Detector 31
MS1_Detect_4_Res	Boolean	N41:8/4	PLC-1	Pass_Fail Detector 4
MS1_Detect_5_Res	Boolean	N41:8/5	PLC-1	Pass_Fail Detector 5
MS1_Detect_6_Res	Boolean	N41:8/6	PLC-1	Pass_Fail Detector 6
MS1_Detect_7_Res	Boolean	N41:8/7	PLC-1	Pass_Fail Detector 7
MS1_Detect_8_Res	Boolean	N41:8/8	PLC-1	Pass_Fail Detector 8
MS1_Detect_9_Res	Boolean	N41:8/9	PLC-1	Pass_Fail Detector 9
MS1_First_Detector	16 bit Integer	N42:2	PLC-1	First_Enabled_Detector
MS1_Inspection_Count	16 bit Integer	N41:2	PLC-1	Inspection_Counter
MS1_MS1_Job_Num	16 bit Integer	N7:0	PLC-1	Multisight1_Job_Number
MS1_JOBA	16 bit Integer	N7:1	PLC-1	MS1_JOBA_NUM
MS1_JOBBA	16 bit Integer	N7:2	PLC-1	MS1_JOBBA_NUM
MS1_JOBBC	16 bit Integer	N7:3	PLC-1	MS1_JOBBC_NUM
MS1_JOBBD	16 bit Integer	N7:4	PLC-1	MS1_JOBBD_NUM
MS1_Output	Boolean	N41:30/0	PLC-1	Multisight1_Output
MS1_Multisight1_machine	String	ST9:0	PLC-1	Multisight1_Machine_Name
MS1_Multisight2_machine	String	ST9:1	PLC-1	Multisight2_Machine_Name
MS1_Photo_Eye_Trigger	Boolean	I1:0/0	PLC-1	Photo_Eye_Trigger
MS1_Trigger	Boolean	B3:0/0	PLC-1	Trigger
MS2_Auto_Manual	Boolean	B3:1/1	PLC-1	Auto_Manual
MS2_Dect_0_Enabled	Boolean	N43:6/0	PLC-1	Enable_Detector_0
MS2_Dect_1_Enabled	Boolean	N43:6/1	PLC-1	Enable_Detector_1
MS2_Dect_10_Enabled	Boolean	N43:6/10	PLC-1	Enable_Detector_10
MS2_Dect_11_Enabled	Boolean	N43:6/11	PLC-1	Enable_Detector_11
MS2_Dect_12_Enabled	Boolean	N43:6/12	PLC-1	Enable_Detector_12
MS2_Dect_13_Enabled	Boolean	N43:6/13	PLC-1	Enable_Detector_13
MS2_Dect_14_Enabled	Boolean	N43:6/14	PLC-1	Enable_Detector_14

MS2_Dect_15_Enabled	Boolean	N43:6/15	PLC-1	Enable_Detector_15
MS2_Dect_16_Enabled	Boolean	N43:7/0	PLC-1	Enable_Detector_16
MS2_Dect_17_Enabled	Boolean	N43:7/1	PLC-1	Enable_Detector_17
MS2_Dect_18_Enabled	Boolean	N43:7/2	PLC-1	Enable_Detector_18
MS2_Dect_19_Enabled	Boolean	N43:7/3	PLC-1	Enable_Detector_19
MS2_Dect_2_Enabled	Boolean	N43:6/2	PLC-1	Enable_Detector_2
MS2_Dect_20_Enabled	Boolean	N43:7/4	PLC-1	Enable_Detector_20
MS2_Dect_21_Enabled	Boolean	N43:7/5	PLC-1	Enable_Detector_21
MS2_Dect_22_Enabled	Boolean	N43:7/6	PLC-1	Enable_Detector_22
MS2_Dect_23_Enabled	Boolean	N43:7/7	PLC-1	Enable_Detector_23
MS2_Dect_24_Enabled	Boolean	N43:7/8	PLC-1	Enable_Detector_24
MS2_Dect_25_Enabled	Boolean	N43:7/9	PLC-1	Enable_Detector_25
MS2_Dect_26_Enabled	Boolean	N43:7/10	PLC-1	Enable_Detector_26
MS2_Dect_27_Enabled	Boolean	N43:7/11	PLC-1	Enable_Detector_27
MS2_Dect_28_Enabled	Boolean	N43:7/12	PLC-1	Enable_Detector_28
MS2_Dect_29_Enabled	Boolean	N43:7/13	PLC-1	Enable_Detector_29
MS2_Dect_3_Enabled	Boolean	N43:6/3	PLC-1	Enable_Detector_3
MS2_Dect_30_Enabled	Boolean	N43:7/14	PLC-1	Enable_Detector_30
MS2_Dect_31_Enabled	Boolean	N43:7/15	PLC-1	Enable_Detector_31
MS2_Dect_4_Enabled	Boolean	N43:6/4	PLC-1	Enable_Detector_4
MS2_Dect_5_Enabled	Boolean	N43:6/5	PLC-1	Enable_Detector_5
MS2_Dect_6_Enabled	Boolean	N43:6/6	PLC-1	Enable_Detector_6
MS2_Dect_7_Enabled	Boolean	N43:6/7	PLC-1	Enable_Detector_7
MS2_Dect_8_Enabled	Boolean	N43:6/8	PLC-1	Enable_Detector_8
MS2_Dect_9_Enabled	Boolean	N43:6/9	PLC-1	Enable_Detector_9
MS2_Detect_0_Res	Boolean	N43:8/0	PLC-1	Pass_Fail Detector 0
MS2_Detect_1_Res	Boolean	N43:8/1	PLC-1	Pass_Fail Detector 1
MS2_Detect_10_Res	Boolean	N43:8/10	PLC-1	Pass_Fail Detector 10
MS2_Detect_11_Res	Boolean	N43:8/11	PLC-1	Pass_Fail Detector 11
MS2_Detect_12_Res	Boolean	N43:8/12	PLC-1	Pass_Fail Detector 12
MS2_Detect_13_Res	Boolean	N43:8/13	PLC-1	Pass_Fail Detector 13
MS2_Detect_14_Res	Boolean	N43:8/14	PLC-1	Pass_Fail Detector 14
MS2_Detect_15_Res	Boolean	N43:8/15	PLC-1	Pass_Fail Detector 15
MS2_Detect_16_Res	Boolean	N43:9/0	PLC-1	Pass_Fail Detector 16
MS2_Detect_17_Res	Boolean	N43:9/1	PLC-1	Pass_Fail Detector 17
MS2_Detect_18_Res	Boolean	N43:9/2	PLC-1	Pass_Fail Detector 18
MS2_Detect_19_Res	Boolean	N43:9/3	PLC-1	Pass_Fail Detector 19
MS2_Detect_2_Res	Boolean	N43:8/2	PLC-1	Pass_Fail Detector 2
MS2_Detect_20_Res	Boolean	N43:9/4	PLC-1	Pass_Fail Detector 20
MS2_Detect_21_Res	Boolean	N43:9/5	PLC-1	Pass_Fail Detector 21
MS2_Detect_22_Res	Boolean	N43:9/6	PLC-1	Pass_Fail Detector 22
MS2_Detect_23_Res	Boolean	N43:9/7	PLC-1	Pass_Fail Detector 23
MS2_Detect_24_Res	Boolean	N43:9/8	PLC-1	Pass_Fail Detector 24
MS2_Detect_25_Res	Boolean	N43:9/9	PLC-1	Pass_Fail Detector 25
MS2_Detect_26_Res	Boolean	N43:9/10	PLC-1	Pass_Fail Detector 26
MS2_Detect_27_Res	Boolean	N43:9/11	PLC-1	Pass_Fail Detector 27

MS2_Detect_28_Res	Boolean	N43:9/12	PLC-1	Pass_Fail Detector 28
MS2_Detect_29_Res	Boolean	N43:9/13	PLC-1	Pass_Fail Detector 29
MS2_Detect_3_Res	Boolean	N43:8/3	PLC-1	Pass_Fail Detector 3
MS2_Detect_30_Res	Boolean	N43:9/14	PLC-1	Pass_Fail Detector 30
MS2_Detect_31_Res	Boolean	N43:9/15	PLC-1	Pass_Fail Detector 31
MS2_Detect_4_Res	Boolean	N43:8/4	PLC-1	Pass_Fail Detector 4
MS2_Detect_5_Res	Boolean	N43:8/5	PLC-1	Pass_Fail Detector 5
MS2_Detect_6_Res	Boolean	N43:8/6	PLC-1	Pass_Fail Detector 6
MS2_Detect_7_Res	Boolean	N43:8/7	PLC-1	Pass_Fail Detector 7
MS2_Detect_8_Res	Boolean	N43:8/8	PLC-1	Pass_Fail Detector 8
MS2_Detect_9_Res	Boolean	N43:8/9	PLC-1	Pass_Fail Detector 9
MS2_First_Detector	16 bit Integer	N42:2	PLC-1	First_Enabled_Detector
MS2_Inspection_Count	16 bit Integer	N43:2	PLC-1	Inspection_Counter
MS2_MS2_Job_Num	16 bit Integer	N7:10	PLC-1	Multisight1_Job_Number
MS2_JOBA	16 bit Integer	N7:11	PLC-1	MS2_JOBA_NUM
MS2_JOBB	16 bit Integer	N7:12	PLC-1	MS2_JOBB_NUM
MS2_JOBC	16 bit Integer	N7:13	PLC-1	MS2_JOBC_NUM
MS2_JOBD	16 bit Integer	N7:14	PLC-1	MS2_JOBD_NUM
MS2_Output	Boolean	N43:30/0	PLC-1	Multisight1_Output
MS2_Multisight1_machine	String	ST9:10	PLC-1	Multisight1_Machine_Name
MS2_Multisight2_machine	String	ST9:11	PLC-1	Multisight2_Machine_Name
MS2_Photo_Eye_Trigger	Boolean	I1:0/1	PLC-1	Photo_Eye_Trigger
MS2_Trigger	Boolean	B3:1/0	PLC-1	Trigger

No Memory Tags

Global Tags

Source Tag	System Tag	Destination Tag	Access Type
-	Current User	-	Read
-	Idle Timeout	-	Read/Write
-	Clear All Alarms Status	-	Read
-	Clear All Alarms	-	Write
-	Acknowledge All Alarms	-	Write
-	System Clock - Year	-	Read/Write
-	System Clock - Month	-	Read/Write
-	System Clock - Day	-	Read/Write
-	System Clock - Hour	-	Read/Write
-	System Clock - Minute	-	Read/Write
-	System Clock - Second	-	Read/Write
-	Screen Saver Control	-	Write
-	LCD Brightness	-	Read/Write
-	RAM Size	-	Read
-	Free Storage Memory	-	Read
-	Free Application Memory	-	Read
-	Short Date	-	Read
-	Long Date	-	Read
-	Current Screen Number	-	Read/Write

-	Language	-	Read/Write
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SCREEN REPORT

Screen List Report

Name	Number	Description	Rights
Diagnostics	1001	-	-
Alarm Banner	1002	-	-
MACHINE OPERATOR	1	-	-
MS1 DIAGNOSTICS	2	-	-
JOB INPUT	3	-	CONFIGURATION
MS2 DIGNOSTICS	4	-	-

Screen Shots

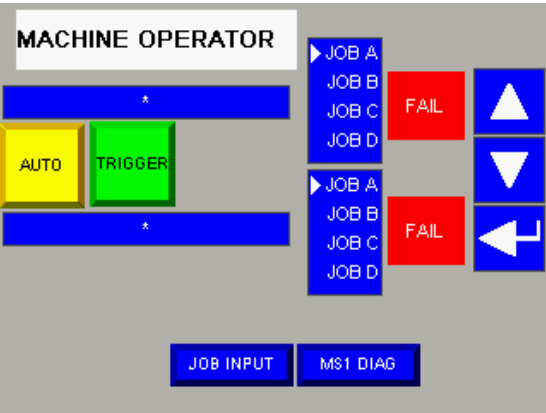
Diagnostics



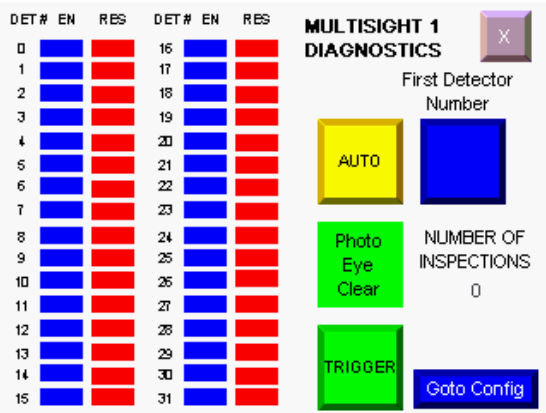
Alarm Banner



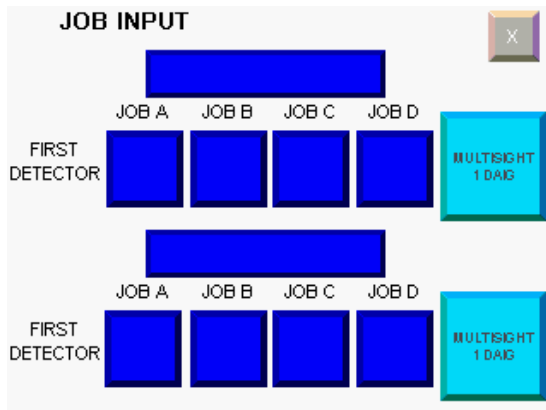
MACHINE OPERATOR



MS1 DIAGNOSTICS



JOB INPUT



MS2 DIGNOSTICS

Screen Summary Report

Screen: Diagnostics Screen Color: #F8F800

Object Name	Tag	Position	Size	Touch	Accept Focus	Function Key
Text_1	-	(20,6)	(240,37)	N/A	N/A	N/A
Image_1	-	(4,4)	(10,10)	N/A	N/A	N/A
OK_Btn	-	(233,0)	(81,22)	True	False	F4
DefaultName_3	-	(173,5)	(45,40)	True	False	-

Screen: Alarm Banner Screen Color: #F80000

Object Name	Tag	Position	Size	Touch	Accept Focus	Function Key
Text_2	-	(6,4)	(308,15)	N/A	N/A	N/A
Ack	-	(186,25)	(38,22)	True	False	F1
Clear	-	(231,25)	(38,22)	True	False	F2
Close	-	(277,25)	(38,22)	True	False	F3

Screen: MACHINE OPERATOR Screen Color: #B0B0A8

Object Name	Tag	Position	Size	Touch	Accept Focus	Function Key
StringDisplay_1	Read Tag MS1_Multisight1_machine	(2,48)	(168,20)	N/A	N/A	N/A
Text_42	-	(10,4)	(164,35)	N/A	N/A	N/A
StringDisplay_2	Read Tag MS1_Multisight2_machine	(2,122)	(168,20)	N/A	N/A	N/A
MultiStateIndicator_70	Read Tag MS1_Output	(227,40)	(45,40)	N/A	N/A	N/A

Selector_2	Write Tag	MS1_MS1_Job_Num	(180,20)	(44,74)	True	True	-
Key_1	-	-	(277,38)	(42,39)	True	False	-
Key_2	-	-	(277,78)	(42,39)	True	False	-
Key_3	-	-	(277,118)	(42,39)	True	False	-
DefaultName_6	-	-	(100,199)	(72,25)	True	False	-
Selector_4	Write Tag	MS1_MS1_Job_Num	(180,97)	(44,74)	True	True	-
MultiStateIndicator_73	Read Tag	MS1_Output	(227,113)	(45,40)	N/A	N/A	N/A
DefaultName_11	-	-	(174,199)	(72,25)	True	False	-
PushButton_5	Indicator Tag	MS1_Trigger	(53,69)	(50,50)	True	False	-
	Write Tag	MS1_Trigger					
PushButton_6	Indicator Tag	MS1_Auto_Manual	(0,70)	(50,50)	True	False	-
	Write Tag	MS1_Auto_Manual					

Screen: MS1 DIAGNOSTICS Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
Text_41	-	-	(232,34)	(74,36)	N/A	N/A	N/A
NumericDisplay_1	Read Tag	MS1_Inspection_Count	(257,156)	(44,24)	N/A	N/A	N/A
Text_3	-	-	(6,0)	(51,20)	N/A	N/A	N/A
Text_4	-	-	(244,125)	(70,38)	N/A	N/A	N/A
Text_6	-	-	(34,0)	(18,20)	N/A	N/A	N/A
MultiStateIndicator_3	Read Tag	MS1_Dect_0_Enabled	(24,22)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_4	Read Tag	MS1_Detect_0_Res	(54,22)	(25,10)	N/A	N/A	N/A
DefaultName_1	-	-	(242,214)	(73,23)	True	False	-
Text_23	-	-	(8,22)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_35	Read Tag	MS1_Dect_1_Enabled	(24,35)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_36	Read Tag	MS1_Detect_1_Res	(54,35)	(25,10)	N/A	N/A	N/A
Text_24	-	-	(8,34)	(10,10)	N/A	N/A	N/A
Text_7	-	-	(58,0)	(20,20)	N/A	N/A	N/A
MultiStateIndicator_41	Read Tag	MS1_Dect_2_Enabled	(24,48)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_42	Read Tag	MS1_Detect_2_Res	(54,49)	(25,10)	N/A	N/A	N/A
Text_27	-	-	(8,48)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_43	Read Tag	MS1_Dect_3_Enabled	(24,62)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_44	Read Tag	MS1_Detect_3_Res	(54,62)	(25,10)	N/A	N/A	N/A
Text_28	-	-	(8,62)	(10,10)	N/A	N/A	N/A
Text_29	-	-	(8,76)	(10,10)	N/A	N/A	N/A
Text_30	-	-	(8,90)	(10,10)	N/A	N/A	N/A
Text_31	-	-	(8,102)	(10,10)	N/A	N/A	N/A
Text_32	-	-	(8,116)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_45	Read Tag	MS1_Dect_4_Enabled	(24,76)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_46	Read Tag	MS1_Dect_5_Enabled	(24,89)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_47	Read Tag	MS1_Dect_6_Enabled	(24,102)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_48	Read Tag	MS1_Dect_7_Enabled	(24,116)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_49	Read Tag	MS1_Detect_4_Res	(54,77)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_50	Read Tag	MS1_Detect_5_Res	(54,90)	(25,10)	N/A	N/A	N/A

MultiStateIndicator_51	Read Tag	MSI_Detect_6_Res	(54,104)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_52	Read Tag	MSI_Detect_7_Res	(54,117)	(25,10)	N/A	N/A	N/A
Text_33	-	-	(8,132)	(10,10)	N/A	N/A	N/A
Text_34	-	-	(8,144)	(10,10)	N/A	N/A	N/A
Text_35	-	-	(8,158)	(10,10)	N/A	N/A	N/A
Text_36	-	-	(8,172)	(10,10)	N/A	N/A	N/A
Text_37	-	-	(8,186)	(10,10)	N/A	N/A	N/A
Text_38	-	-	(8,200)	(10,10)	N/A	N/A	N/A
Text_39	-	-	(8,212)	(10,10)	N/A	N/A	N/A
Text_40	-	-	(8,226)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_53	Read Tag	MSI_Dect_8_Enabled	(24,131)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_54	Read Tag	MSI_Dect_9_Enabled	(24,144)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_55	Read Tag	MSI_Dect_10_Enabled	(24,157)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_56	Read Tag	MSI_Dect_11_Enabled	(24,171)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_57	Read Tag	MSI_Dect_12_Enabled	(24,185)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_58	Read Tag	MSI_Dect_13_Enabled	(24,198)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_59	Read Tag	MSI_Dect_14_Enabled	(24,211)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_60	Read Tag	MSI_Dect_15_Enabled	(24,225)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_61	Read Tag	MSI_Detect_8_Res	(54,131)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_62	Read Tag	MSI_Detect_9_Res	(54,144)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_63	Read Tag	MSI_Detect_10_Res	(54,157)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_64	Read Tag	MSI_Detect_11_Res	(54,171)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_65	Read Tag	MSI_Detect_12_Res	(54,185)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_66	Read Tag	MSI_Detect_13_Res	(54,199)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_67	Read Tag	MSI_Dect_14_Enabled	(54,213)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_68	Read Tag	MSI_Detect_15_Res	(54,225)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_69	Read Tag	MSI_Photo_Eye_Trigger	(186,128)	(50,50)	N/A	N/A	N/A
PushButton_3	Write Tag	MSI_Trigger	(186,188)	(50,50)	True	False	-
PushButton_4	Indicator Tag	MSI_Auto_Manual	(186,68)	(50,50)	True	False	-
	Write Tag	MSI_Auto_Manual					
DataEntry_1	Indicator Tag	MSI_First_Detector	(246,68)	(50,50)	True	False	-
	Write Tag	MSI_First_Detector					
Text_5	-	-	(168,5)	(103,33)	N/A	N/A	N/A
DefaultName_8	-	-	(281,5)	(30,30)	True	False	-
Text_59	-	-	(90,0)	(51,20)	N/A	N/A	N/A
Text_60	-	-	(118,0)	(18,20)	N/A	N/A	N/A
MultiStateIndicator_74	Read Tag	MSI_Dect_16_Enabled	(108,22)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_75	Read Tag	MSI_Detect_16_Res	(138,22)	(25,10)	N/A	N/A	N/A
Text_61	-	-	(92,22)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_76	Read Tag	MSI_Dect_17_Enabled	(108,35)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_77	Read Tag	MSI_Detect_17_Res	(138,35)	(25,10)	N/A	N/A	N/A
Text_62	-	-	(92,34)	(10,10)	N/A	N/A	N/A
Text_63	-	-	(142,0)	(20,20)	N/A	N/A	N/A
MultiStateIndicator_78	Read Tag	MSI_Dect_18_Enabled	(108,48)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_79	Read Tag	MSI_Detect_18_Res	(138,49)	(25,10)	N/A	N/A	N/A

Text_64	-	-	(92,48)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_80	Read Tag	MSI_Dect_19_Enabled	(108,62)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_81	Read Tag	MSI_Detect_19_Res	(138,62)	(25,10)	N/A	N/A	N/A
Text_65	-	-	(92,62)	(10,10)	N/A	N/A	N/A
Text_66	-	-	(92,76)	(10,10)	N/A	N/A	N/A
Text_67	-	-	(92,90)	(10,10)	N/A	N/A	N/A
Text_68	-	-	(92,102)	(10,10)	N/A	N/A	N/A
Text_69	-	-	(92,116)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_82	Read Tag	MSI_Dect_20_Enabled	(108,76)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_83	Read Tag	MSI_Dect_21_Enabled	(108,89)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_84	Read Tag	MSI_Dect_22_Enabled	(108,102)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_85	Read Tag	MSI_Dect_23_Enabled	(108,116)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_86	Read Tag	MSI_Detect_20_Res	(138,77)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_87	Read Tag	MSI_Detect_21_Res	(138,90)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_88	Read Tag	MSI_Detect_22_Res	(138,103)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_89	Read Tag	MSI_Detect_23_Res	(138,117)	(25,10)	N/A	N/A	N/A
Text_70	-	-	(92,132)	(10,10)	N/A	N/A	N/A
Text_71	-	-	(92,144)	(10,10)	N/A	N/A	N/A
Text_72	-	-	(92,158)	(10,10)	N/A	N/A	N/A
Text_73	-	-	(92,172)	(10,10)	N/A	N/A	N/A
Text_74	-	-	(92,186)	(10,10)	N/A	N/A	N/A
Text_75	-	-	(92,200)	(10,10)	N/A	N/A	N/A
Text_76	-	-	(92,212)	(10,10)	N/A	N/A	N/A
Text_77	-	-	(92,226)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_90	Read Tag	MSI_Dect_24_Enabled	(108,131)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_91	Read Tag	MSI_Dect_25_Enabled	(108,144)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_92	Read Tag	MSI_Dect_26_Enabled	(108,157)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_93	Read Tag	MSI_Dect_27_Enabled	(108,171)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_94	Read Tag	MSI_Dect_28_Enabled	(108,185)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_95	Read Tag	MSI_Dect_29_Enabled	(108,198)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_96	Read Tag	MSI_Dect_30_Enabled	(108,211)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_97	Read Tag	MSI_Dect_31_Enabled	(108,225)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_98	Read Tag	MSI_Detect_24_Res	(138,131)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_99	Read Tag	MSI_Detect_25_Res	(138,144)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_100	Read Tag	MSI_Detect_26_Res	(138,156)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_101	Read Tag	MSI_Detect_27_Res	(138,171)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_102	Read Tag	MSI_Detect_28_Res	(138,185)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_103	Read Tag	MSI_Detect_29_Res	(138,199)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_104	Read Tag	MSI_Detect_30_Res	(138,213)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_105	Read Tag	MSI_Detect_31_Res	(138,225)	(25,10)	N/A	N/A	N/A

Screen: JOB INPUT Screen Color: #F8F8F8

Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
Text_48	-	-	(0,2)	(138,18)	N/A	N/A	N/A
DefaultName_5	-	-	(253,64)	(62,64)	True	False	-

DataEntry_2	Write Tag	MS1_Multisight1_machine	(81,28)	(140,28)	True	False	-
DefaultName_9	-	-	(281,5)	(30,30)	True	False	-
Text_49	-	-	(0,79)	(58,28)	N/A	N/A	N/A
DataEntry_3	Indicator Tag	MS1_JOBA	(58,75)	(45,45)	True	False	-
	Write Tag	MS1_JOBA					
Text_50	-	-	(58,56)	(44,17)	N/A	N/A	N/A
DataEntry_4	Indicator Tag	MS1_JOBB	(107,75)	(45,45)	True	False	-
	Write Tag	MS1_JOBB					
Text_51	-	-	(107,56)	(44,17)	N/A	N/A	N/A
DataEntry_5	Indicator Tag	MS1_JOBC	(155,75)	(45,45)	True	False	-
	Write Tag	MS1_JOBC					
Text_52	-	-	(155,56)	(44,17)	N/A	N/A	N/A
DataEntry_6	Indicator Tag	MS1_JOBD	(204,75)	(45,45)	True	False	-
	Write Tag	MS1_JOBD					
Text_53	-	-	(204,56)	(44,17)	N/A	N/A	N/A
DataEntry_7	Write Tag	MS1_Multisight2_machine	(81,133)	(140,28)	True	False	-
Text_54	-	-	(0,184)	(58,28)	N/A	N/A	N/A
DataEntry_8	Indicator Tag	MS1_JOBA	(57,180)	(45,45)	True	False	-
	Write Tag	MS1_JOBA					
Text_55	-	-	(58,161)	(44,17)	N/A	N/A	N/A
DataEntry_9	Indicator Tag	MS1_JOBB	(107,180)	(45,45)	True	False	-
	Write Tag	MS1_JOBB					
Text_56	-	-	(107,161)	(44,17)	N/A	N/A	N/A
DataEntry_10	Indicator Tag	MS1_JOBC	(155,180)	(45,45)	True	False	-
	Write Tag	MS1_JOBC					
Text_57	-	-	(155,161)	(44,17)	N/A	N/A	N/A
DataEntry_11	Indicator Tag	MS1_JOBD	(204,180)	(45,45)	True	False	-
	Write Tag	MS1_JOBD					
Text_58	-	-	(204,161)	(44,17)	N/A	N/A	N/A
DefaultName_10	-	-	(253,169)	(62,64)	True	False	-

Screen: MS2 DIGNOSTICS Screen Color: #F8F8F8							
Object Name	Tag		Position	Size	Touch	Accept Focus	Function Key
Text_78	-	-	(232,34)	(74,36)	N/A	N/A	N/A
NumericDisplay_2	Read Tag	MS2_Inspection_Count	(257,156)	(44,24)	N/A	N/A	N/A
Text_79	-	-	(6,0)	(51,20)	N/A	N/A	N/A
Text_80	-	-	(244,125)	(70,38)	N/A	N/A	N/A
Text_81	-	-	(34,0)	(18,20)	N/A	N/A	N/A
MultiStateIndicator_106	Read Tag	MS2_Dect_0_Enabled	(24,22)	(25,10)	N/A	N/A	N/A

MultiStateIndicator_107	Read Tag	MS2_Detect_0_Res	(54,22)	(25,10)	N/A	N/A	N/A
DefaultName_12	-	-	(242,214)	(73,23)	True	False	-
Text_82	-	-	(8,22)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_108	Read Tag	MS2_Dect_1_Enabled	(24,35)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_109	Read Tag	MS2_Detect_1_Res	(54,35)	(25,10)	N/A	N/A	N/A
Text_83	-	-	(8,34)	(10,10)	N/A	N/A	N/A
Text_84	-	-	(58,0)	(20,20)	N/A	N/A	N/A
MultiStateIndicator_110	Read Tag	MS2_Dect_2_Enabled	(24,48)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_111	Read Tag	MS2_Detect_2_Res	(54,48)	(25,10)	N/A	N/A	N/A
Text_85	-	-	(8,48)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_112	Read Tag	MS2_Dect_3_Enabled	(24,62)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_113	Read Tag	MS2_Detect_3_Res	(54,62)	(25,10)	N/A	N/A	N/A
Text_86	-	-	(8,62)	(10,10)	N/A	N/A	N/A
Text_87	-	-	(8,76)	(10,10)	N/A	N/A	N/A
Text_88	-	-	(8,90)	(10,10)	N/A	N/A	N/A
Text_89	-	-	(8,102)	(10,10)	N/A	N/A	N/A
Text_90	-	-	(8,116)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_114	Read Tag	MS2_Dect_4_Enabled	(24,76)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_115	Read Tag	MS2_Dect_5_Enabled	(24,89)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_116	Read Tag	MS2_Dect_6_Enabled	(24,102)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_117	Read Tag	MS2_Dect_7_Enabled	(24,116)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_118	Read Tag	MS2_Detect_4_Res	(54,77)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_119	Read Tag	MS2_Detect_5_Res	(54,90)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_120	Read Tag	MS2_Detect_6_Res	(54,104)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_121	Read Tag	MS2_Detect_7_Res	(54,117)	(25,10)	N/A	N/A	N/A
Text_91	-	-	(8,132)	(10,10)	N/A	N/A	N/A
Text_92	-	-	(8,144)	(10,10)	N/A	N/A	N/A
Text_93	-	-	(8,158)	(10,10)	N/A	N/A	N/A
Text_94	-	-	(8,172)	(10,10)	N/A	N/A	N/A
Text_95	-	-	(8,186)	(10,10)	N/A	N/A	N/A
Text_96	-	-	(8,200)	(10,10)	N/A	N/A	N/A
Text_97	-	-	(8,212)	(10,10)	N/A	N/A	N/A
Text_98	-	-	(8,226)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_122	Read Tag	MS2_Dect_8_Enabled	(24,131)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_123	Read Tag	MS2_Dect_9_Enabled	(24,144)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_124	Read Tag	MS2_Dect_10_Enabled	(24,157)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_125	Read Tag	MS2_Dect_11_Enabled	(24,171)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_126	Read Tag	MS2_Dect_12_Enabled	(24,185)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_127	Read Tag	MS2_Dect_13_Enabled	(24,198)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_128	Read Tag	MS2_Dect_14_Enabled	(24,211)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_129	Read Tag	MS2_Dect_15_Enabled	(24,225)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_130	Read Tag	MS2_Detect_8_Res	(54,131)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_131	Read Tag	MS2_Detect_9_Res	(54,144)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_132	Read Tag	MS2_Detect_10_Res	(54,157)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_133	Read Tag	MS2_Detect_11_Res	(54,171)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_134	Read Tag	MS2_Detect_12_Res	(54,185)	(25,10)	N/A	N/A	N/A

MultiStateIndicator_135	Read Tag	MS2_Detect_13_Res	(54,198)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_136	Read Tag	MS2_Dect_14_Enabled	(54,211)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_137	Read Tag	MS2_Detect_15_Res	(54,225)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_138	Read Tag	MS2_Photo_Eye_Trigger	(186,128)	(50,50)	N/A	N/A	N/A
PushButton_7	Write Tag	MS2_Trigger	(186,188)	(50,50)	True	False	-
PushButton_8	Indicator Tag	MS2_Auto_Manual	(186,68)	(50,50)	True	False	-
	Write Tag	MS2_Auto_Manual					
DataEntry_12	Indicator Tag	MS2_First_Detector	(246,68)	(50,50)	True	False	-
	Write Tag	MS2_First_Detector					
Text_99	-	-	(168,5)	(103,33)	N/A	N/A	N/A
DefaultName_13	-	-	(281,5)	(30,30)	True	False	-
Text_100	-	-	(90,0)	(51,20)	N/A	N/A	N/A
Text_101	-	-	(118,0)	(18,20)	N/A	N/A	N/A
MultiStateIndicator_139	Read Tag	MS2_Dect_16_Enabled	(108,22)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_140	Read Tag	MS2_Detect_16_Res	(138,22)	(25,10)	N/A	N/A	N/A
Text_102	-	-	(92,22)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_141	Read Tag	MS2_Dect_17_Enabled	(108,35)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_142	Read Tag	MS2_Detect_17_Res	(138,35)	(25,10)	N/A	N/A	N/A
Text_103	-	-	(92,34)	(10,10)	N/A	N/A	N/A
Text_104	-	-	(142,0)	(20,20)	N/A	N/A	N/A
MultiStateIndicator_143	Read Tag	MS2_Dect_18_Enabled	(108,48)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_144	Read Tag	MS2_Detect_18_Res	(138,48)	(25,10)	N/A	N/A	N/A
Text_105	-	-	(92,48)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_145	Read Tag	MS2_Dect_19_Enabled	(108,62)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_146	Read Tag	MS2_Detect_19_Res	(138,62)	(25,10)	N/A	N/A	N/A
Text_106	-	-	(92,62)	(10,10)	N/A	N/A	N/A
Text_107	-	-	(92,76)	(10,10)	N/A	N/A	N/A
Text_108	-	-	(92,90)	(10,10)	N/A	N/A	N/A
Text_109	-	-	(92,102)	(10,10)	N/A	N/A	N/A
Text_110	-	-	(92,116)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_147	Read Tag	MS2_Dect_20_Enabled	(108,76)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_148	Read Tag	MS2_Dect_21_Enabled	(108,89)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_149	Read Tag	MS2_Dect_22_Enabled	(108,102)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_150	Read Tag	MS2_Dect_23_Enabled	(108,116)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_151	Read Tag	MS2_Detect_20_Res	(138,75)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_152	Read Tag	MS2_Detect_21_Res	(138,89)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_153	Read Tag	MS2_Detect_22_Res	(138,102)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_154	Read Tag	MS2_Detect_23_Res	(138,116)	(25,10)	N/A	N/A	N/A
Text_111	-	-	(92,132)	(10,10)	N/A	N/A	N/A
Text_112	-	-	(92,144)	(10,10)	N/A	N/A	N/A
Text_113	-	-	(92,158)	(10,10)	N/A	N/A	N/A
Text_114	-	-	(92,172)	(10,10)	N/A	N/A	N/A
Text_115	-	-	(92,186)	(10,10)	N/A	N/A	N/A
Text_116	-	-	(92,200)	(10,10)	N/A	N/A	N/A
Text_117	-	-	(92,212)	(10,10)	N/A	N/A	N/A

Text_118	-	-	(92,226)	(10,10)	N/A	N/A	N/A
MultiStateIndicator_155	Read Tag	MS2_Dect_24_Enabled	(108,131)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_156	Read Tag	MS2_Dect_25_Enabled	(108,144)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_157	Read Tag	MS2_Dect_26_Enabled	(108,157)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_158	Read Tag	MS2_Dect_27_Enabled	(108,171)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_159	Read Tag	MS2_Dect_28_Enabled	(108,185)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_160	Read Tag	MS2_Dect_29_Enabled	(108,198)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_161	Read Tag	MS2_Dect_30_Enabled	(108,211)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_162	Read Tag	MS2_Dect_31_Enabled	(108,225)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_163	Read Tag	MS2_Detect_24_Res	(138,131)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_164	Read Tag	MS2_Detect_25_Res	(138,144)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_165	Read Tag	MS2_Detect_26_Res	(138,157)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_166	Read Tag	MS2_Detect_27_Res	(138,171)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_167	Read Tag	MS2_Detect_28_Res	(138,185)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_168	Read Tag	MS2_Detect_29_Res	(138,198)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_169	Read Tag	MS2_Detect_30_Res	(138,211)	(25,10)	N/A	N/A	N/A
MultiStateIndicator_170	Read Tag	MS2_Detect_31_Res	(138,225)	(25,10)	N/A	N/A	N/A

COMMUNICATION REPORT

Protocol: Allen-Bradley MicroLogix/ENI

Connection Type: Ethernet

PanelView Component Settings

Optimization Method: Write last value only

Writes per Read: 10

Controller Settings

Name	Controller Type	Address	Description	Port	Request Size	Block Write Function Files
PLC-1	MicroLogix 1100	192.168.1.100	-	44818	232	False

Timing

Connection Timeout Seconds: 3

Response Timeout Milliseconds: 1000

Fail After: 3

Inter Request Delay Milliseconds: 0

Auto-Demotion

Enabled: False

Ethernet

Use DHCP?: False

LANGUAGE REPORT

Current Language Selections

Terminal Language	Design-time Language	Startup Language	Application Language:
English (United States)	English	English (United States)	English (United States)

Languages on the Terminal

Language Name	Date	Number
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	Long Date:	Short Date:	Short Date Separator:	Decimal Separator:	Thousands Separator:	Negative	Thousands Grouping:	Sample
English (United States)	Language Default	1/6/2007	/	.	,	-1234	3	-123,456,789.00

Language Name	Time	
	Time:	Time Separator:
English (United States)	1:23:00 AM	:

ALARM REPORT

No Alarms

Global Alarm Settings

Clear Alarm History on PowerOn: False

Alarm History Size (1-100): 50

SETTINGS REPORT

Design Time

Global Application Settings

Validation Filter : All

Screens Page

Default Font Size : 14

Default Screen Background : #FFFFFF

Default Font Name : Arial

Default Alignment : Center

Default Font Bold : False

Default Font Italic : False

Default Font Underline : False

Default Font Color : #FFFFFF

Run Time

Common

Set Terminal On First Load : False

Display

Brightness : -

Contrast : -

Screen saver mode : -

Screen saver timeout : -

Input Devices

Key Repeat Rate : -

Key Repeat Delay : -

RECIPE REPORT

No Recipes

SECURITY REPORT

Screen & Input Settings

Idle Time Out Length: 15 minutes

Mask Password Entry: Yes

Password & User Name Type: Alphanumeric Keypad

Design Environment Secured: False

Security Rights

User	Password Modifiable	Rights	
		DESIGN	CONFIGURATION
All Users*	False	False	False
USER	True	True	True